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浙江天风塑料机械有限公司

TIANFENG PLASTIC MACHINERY

<https://www.tf-machinery.com>



企业简介

COMPANY PROFILE

BRIEF OF TIANFENG PLASTIC MACHINERY

Zhejiang Tianfeng Plastic Machinery CO.,LTD as a pioneer manufacturer in plastic machinery industry, professionally making whole production line for PP/PE Woven Bag,Laminated Bags (Cement Bags),Jumbo Bags(Container Bags,FIBC),Mesh(Leno)Bag,Plastic Film Shopping Bag and T-shirt Bags,Agriculture Film Cover on Turn-key basis.We are a member of the chamber of Commerce of China Machinery Import & Export,China Packaging Association.China Plastic Machinery Industrial Association.

Because of our consistent effort,we have latest technology,advanced equipment,excellent staffs,effective quality guarantee system and perfect after-sales service.We have passed the ISO 9001:2000 international quality assurance system and got many patents home and abroad.

Branch companies we have:Zhejiang Tianfeng Trade Corp,in Zhejiang province; two in Shandong province,one is Tianchen Plastic Woven Bag Factory, the other is Feicheng Tianfeng Plastic Packaging Co.,Ltd.,They formed a strong basis for our further development.

Our products are sold well in China and abroad we have exported to over 20 countries and areas like Middle East,Russia,Southeast Asia,Africa,South America,etc. Our products and service enjoy good reputation in the worldwide.

浙江天风塑料机械有限公司是中国塑机行业自营出口的龙头企业，是国家认定专业生产PP、PE编织袋、薄膜成套生产线设备的厂家，现为中国机电产品进出口商会、中国包装协会、中国塑机工业协会成员单位；企业技术力量雄厚，设备精良，生产工艺先进，具有严谨、健全的质量保障体系，产品实行全程跟踪，批次监督、层层把关，具有完善的售后服务机制，并通过了ISO 9001 2000国际质量体系认证。

天风塑机拥有山东天晨塑业公司，肥城市天风塑料包装有限公司，浙江天风商贸有限公司等具有一定规模的子公司，多年来成效显著，运行良好，为天风塑机的发展奠定了坚实的基础。

天风塑机生产的塑料编织袋成套设备，以其优良的性能，畅销国内二十多个省市，远销美国、俄罗斯、东南亚、中东、非洲等二十几个国家和地区，产品的品质和服务已经在国际上具有良好的声誉和口碑。

“启用科技动力，传感全新时代，帮助客户成功，为用户创造价值”作为我们始终不渝的追求，购我设备定让你在行业竞争中，永立不败之地。

Tianfeng
天风塑机





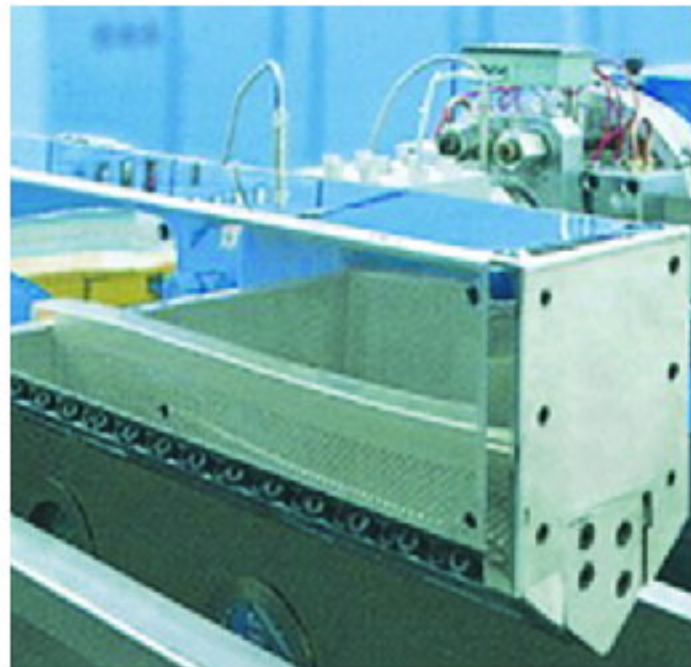
微机控制
Micro-processor control

直流调速
Silicone controlled DC governor

SJPL-G塑料挤出平膜扁丝机组

SJPL-G PLASTIC EXTRUSION FLAT FILM STRETCHING LINE

变频调速
Frequency conversion governor



高精度的模头
通过模拟的挤出试验及CNC一次加工成型，为膜片的高质量提供了保证

可选配：熔体泵

High Precise T-Die
Simulating extrusion and one-off process molding by CNC guarantee the tape quality.

Option:
Melt pump

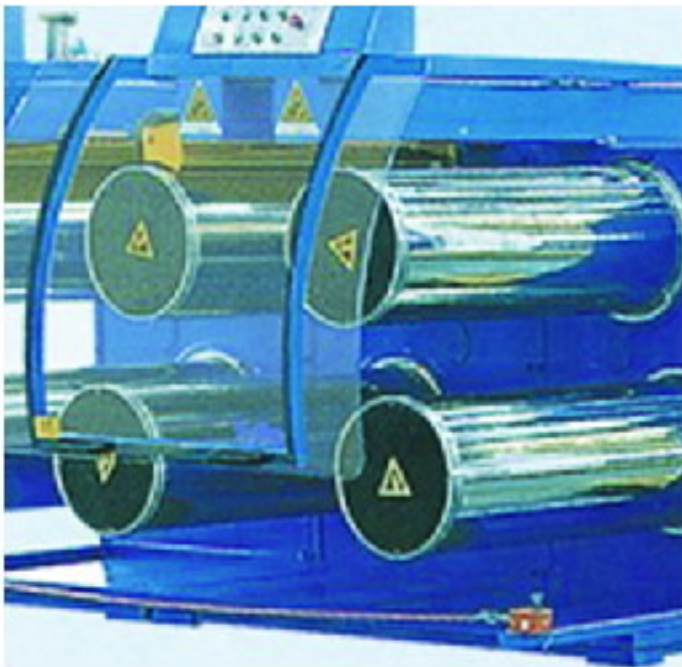


高质量的薄膜冷却提升系统
特殊设计的稳流装置和除水系统为高速度生产创造了条件

可选配：在线薄膜检测系统

High quality haul-off system
Special design stable flow device and water remove system create the condition for high speed production.

Option:
Film thickness on-line gauge system



稳定高效的牵伸装置
模块化的设计和根据不同扁丝要求进行灵活多样的搭配，得到高质量的扁丝。

可选配：纤化装置热辊

Stable high efficiency stretching device
Modular design and flexible match by different request get high quality tape.

Option:
Fibrillator Heating roller



薄型节能烘箱
超薄型烘箱，精确的温度控制系统，高效节能。

可选配：特定长度烘箱

Thin type energy-saving oven
Super thin type oven accurate temp. Control system. high efficiency and save energy.

Option:
Oven with certain length



智能化的控制系统
通过触摸屏控制，具备数据存储器，故障报警功能、操作简便。

Intelligentized control system
The function of data saving, false alarm can be controlled by touch screen with simple operation.

SJPL-G 塑料挤出平膜拉丝机组是为高质量、高性能的PP和HDPE扁丝而特殊设计！

更高的扁丝质量 极低的消耗 更好的经济效益

适用：编织袋 化工袋 粮食袋 水泥袋 网眼袋 集装袋 土工布 篷布 地毯基布丝 人造草坪丝

SJPL-G Plastic extrusion flat film stretching line is specially designed for PP and HDPE with high quality and excellent performance.

Perfect tape quality Lowest consumption Best economic benefit

Available: woven sack chemical bag foods bag cement bag leno bag jumbo bag geo textile tarpaulin carpet backing tape and artificial grass tape

主要技术参数：Main technical parameter

型号 Model	SJPL-G90*33-800*10	SJPL-G110*33-1200*10	SJPL-G120*33-1500*10	SJPL-G130*33-1800*10	SJPL-G140*33-2000*10
*最大挤出量 Max extruder output	350kgs/hour	500kgs/hour	600kgs/hour	700kgs/hour	800kgs/hour
挤出机功率 (kw) Extruder power	90KW	110KW	132KW	160KW	200KW
螺杆直径 (mm) Screw diameter	90mm	110mm	120mm	130mm	140mm
模唇长度 (mm) Die lip length	800mm	1200mm	1500mm	1800mm	2000mm
**最大生产速度 (m/min) Max production speed	420m/min	420m/min	420m/min	420m/min	420m/min
卷绕头数 (spindles) Number of winder	132Pcs	192Pcs	252Pcs	288Pcs	324Pcs
外形尺寸 (mm) Overall dimensions(L x W x H)	32000×3300×3000	34000×3700×3000	37000×4000×3000	39000×4300×3000	42000×4600×3000

* 与熔体泵的使用有关 Related with the melt pump
** 与原材料及制品的纤度有关 Related with the fineness of raw material and finished products

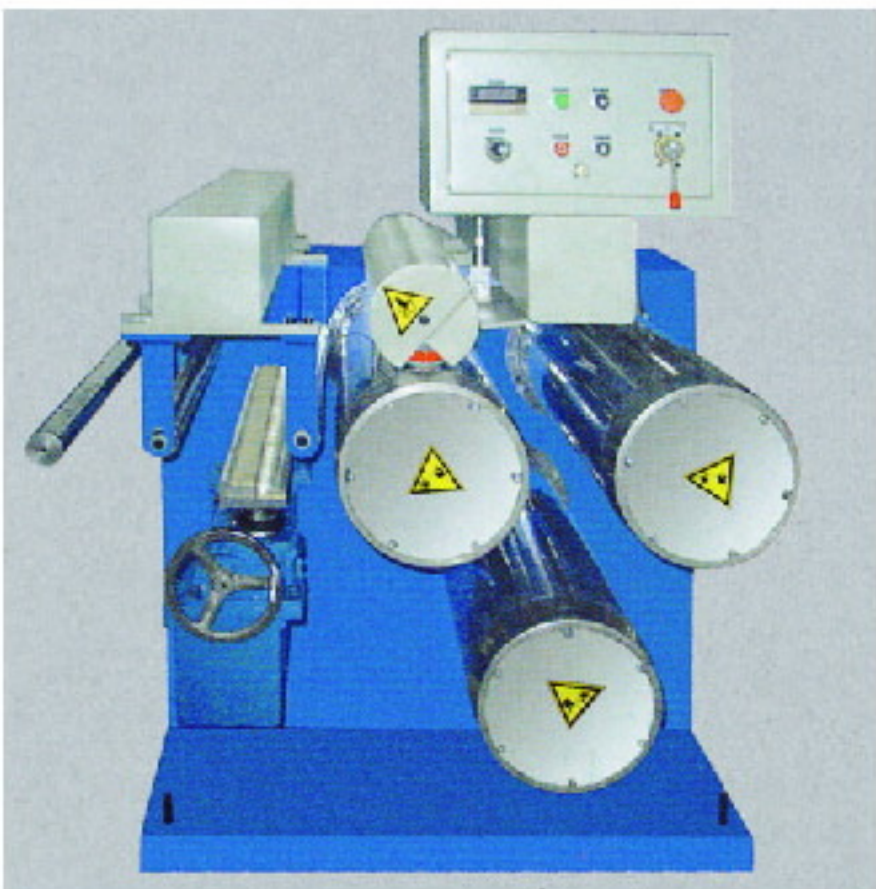


微机控制
Micro-processor control

直流调速
Silicone controlled DC governor

SJPL系列塑料挤出平膜扁丝机组
SJPL SERIES TAPE PRODUCTION LINE

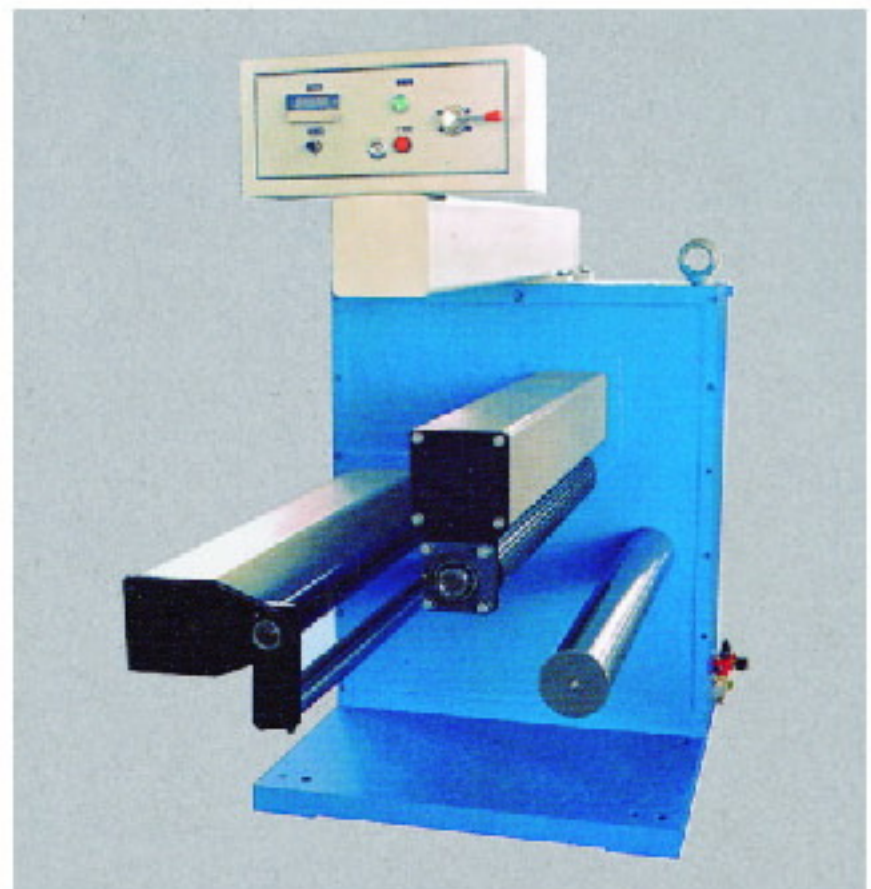
变频调速
Frequency conversion governor



三折叠丝装置
70% off folding part



单锭收卷机
Magnetic type winder machine



纤化装置：
Plastic fiber splitter

该塑料挤出平膜扁丝机组是在引进、吸收国外先进技术的基础上，采用微机控制、变频调速及可控硅直流调速等先进技术研制而成的，主要元器件采用国外优质产品：在挤出机螺杆料筒上加大长径比，加大混炼锻，并采用优质钢材特殊加工而成；特别对拉丝机组换网系统，采用了国外先进的自动带式换网结构；烘板改成了国外先进的拉伸热风箱；从而使该机组的主要技术指标达到国际先进水平，其速度快、产量高、能耗低、丝筒成形质量好，整个机组结构紧凑、造型美观、运行平稳、控制灵敏可靠，制造工艺精良、操作方便、安全可靠。本机组适用范围广，其适用于聚丙烯、高密度聚乙烯、线性低密度聚乙烯等热塑性塑料的各种扁丝成型加工。

On the basis of absorbing foreign advanced technology, Plastic extruding flat film stretching line is used by micro-processor control frequency conversion and silicone controlled DC etc. The main parts use foreign quality products. The line on large L/D ratio and mixing smelt section on the extruder screw for which is specially parts using quality steel. For the filter changing system we apply advanced foreign automatic filter changing structure. The heating board is changed into advanced stretching hot air oven and principal technical index of the line reach international advanced level. The line has the performance of high speed, top yield, low energy consumption, good forming quality of the fiber drum. The structure of the line is compact with a pleasing appearance, smooth running, flexible and reliable control, sophisticated engineering, convenient operation and reliable production. It can be used in many aspects, especially in various flat fiber forming conversions of thermoplastic, such as PP, HDPE, LLDPE, etc.

主要技术参数：Main Technical Variables

型号	Model	SJPL-Z80/33-800/112	SJPL-Z100/33-1100/192	SJPL-Z120/30-1500/256	SJPL-Z140/30-2000/384
最大挤出量	Max extrusion output	180kg/h	325kg/h	450kg/h	600kg/h
挤出电机功率	Motor power of extruder	55kw	75kw	110kw	160kw
螺杆直径	Diameter of screw	80mm	100mm	120mm	140mm
螺杆长径比	L/d ratio of screw	33:1	33:1	30:1	30:1
螺杆转速	Revolution of screw	20-110r/min	20-90r/min	20-90r/min	20-70r/min
模唇宽度	Width of die-lip	800mm	1100mm	1500mm	2000mm
拉伸比	Stretching ratio	4-10	4-10	4-10	4-10
扁丝纤度范围	Yarn specification	60-200tex	60-200tex	60-200tex	60-200tex
最大收卷速度	Max winding speed	280m/min	280m/min	280m/min	280m/min
收卷锭数	Number of winder	112spindles	192spindles	256spindles	384spindles
系统装机容量	System installed capacity	237kw	305kw	350kw	582kw
系统正常工作容量(约)	Normal operational capacity	About 123kw	About 190kw	About 230kw	About 360kw
总重量	Weight	20000kg	30000kg	32000kg	42000kg
外型尺寸	Overall dimension(LxWxH)	26500x3200x2600	35000x3700x2600	39000x3900x2600	45000x4400x3000

注：如技术参数有变，恕不另行通知。
Note: All technical parameters are subject to change without notice.

经济实惠

Economical and cost cheaper

操作简便

Easy operation



浙江天风塑料机械有限公司
Zhejiang Tianfeng Plastic Machinery CO.,LTD

SJ-FS5.5系列塑料扁丝拉丝机

SJ-FS5.5 SERIES TAPE EXTRUDING & STRETCHING MACHINE

可加工100%再生料

Useable 100% recycled PP/PE material

本机利用聚丙烯、高密度聚乙烯为原料，经加热、挤出、剖丝、拉伸形成扁丝，经收卷机卷后供圆织机编织成袋。

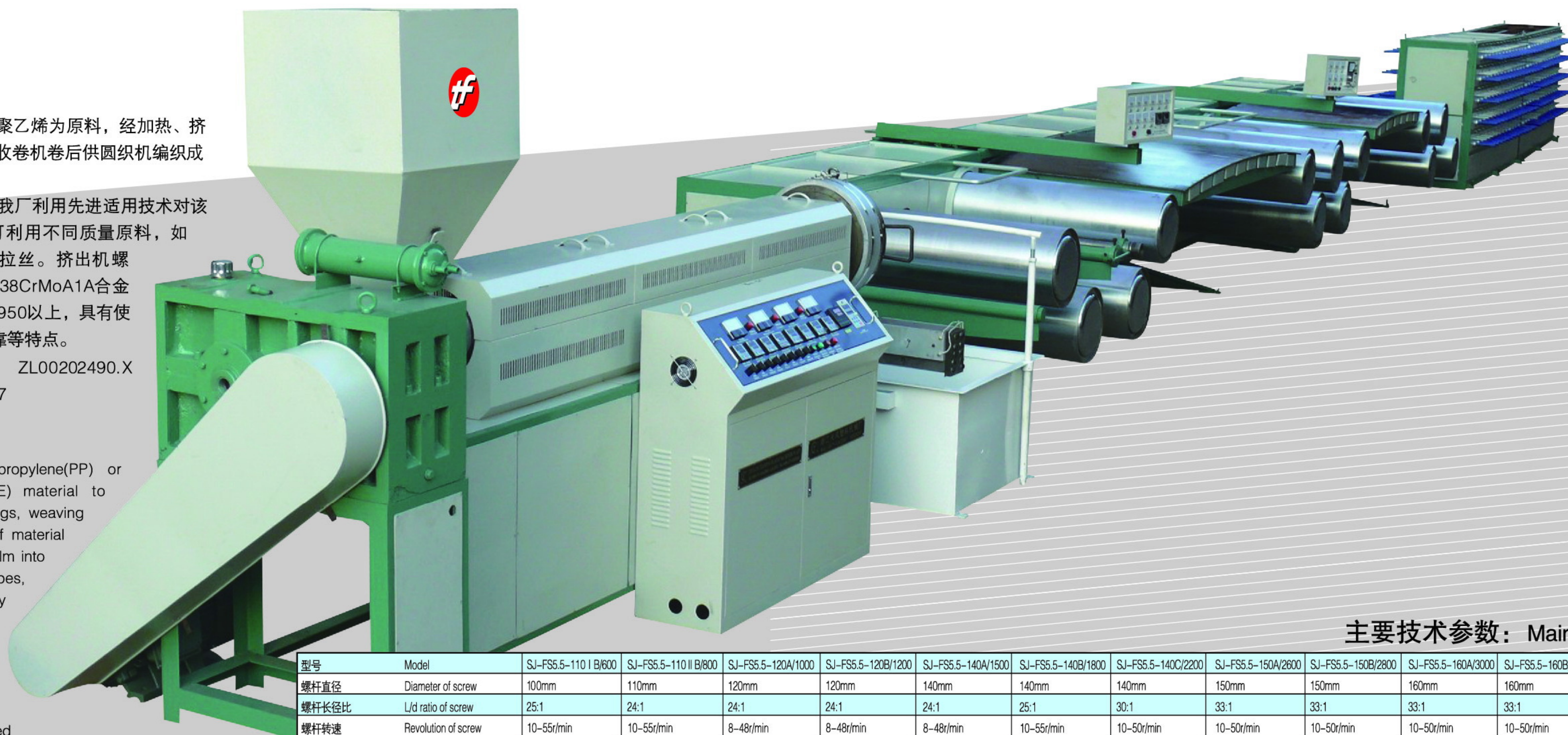
拉丝机是我厂名牌产品。我厂利用先进适用技术对该系列拉丝机进行多次改进，可利用不同质量原料，如100%再生料、粉料或颗粒料拉丝。挤出机螺杆、机筒等重要部件全部采用38CrMoA1A合金钢，经氮化处理，硬度达到HV950以上，具有使用寿命长、操作方便、安全可靠等特点。

专利号：ZL99219359.1 ZL00202490.X
ZL99242134.9 ZL01208472.7

This machine uses the Polypropylene(PP) or high density polyethylene(HDPE) material to produce tapes for PP woven bags, weaving through production procedures of material heating & extruding, splitting the film into tapes' . stretching & forming tapes, and then winding on the bobbins by winding machine, finally put the bobbins with tapes on circular loom for weaving.

The tape extruding & stretching machines are our , With the use of special and advanced tecnology, we have reformed this series machine many times.Through improving ,the machine can be suitable for all kinds of PP&PE material such as 100% recycled material,powder or grain material, to produce tapes.The screw and barrel of extruder are made of high quality 38CrmoA1A alloy steel,the hardness is over Hv950 after nitriding treatment. It has the performance of easy operation & maintenance ,reliable quality & running and long usage life.

Patent No: ZL99219359.1 ZL00202490.X ZL99242134.9
ZL01208472.7



主要技术参数：Main Technical Variables

型号	Model	SJ-FS5.5-110 I B/600	SJ-FS5.5-110 II B/800	SJ-FS5.5-120A/1000	SJ-FS5.5-120B/1200	SJ-FS5.5-140A/1500	SJ-FS5.5-140B/1800	SJ-FS5.5-140C/2200	SJ-FS5.5-150A/2600	SJ-FS5.5-150B/2800	SJ-FS5.5-160A/3000	SJ-FS5.5-160B/3200	SJ-FS5.5-165A/3500	SJ-FS5.5-170B/4000
螺杆直径	Diameter of screw	100mm	110mm	120mm	120mm	140mm	140mm	140mm	150mm	150mm	160mm	160mm	165mm	170mm
螺杆长径比	L/d ratio of screw	25:1	24:1	24:1	24:1	24:1	25:1	30:1	33:1	33:1	33:1	33:1	33:1	33:1
螺杆转速	Revolution of screw	10-55r/min	10-55r/min	8-48r/min	8-48r/min	8-48r/min	10-55r/min	10-50r/min	10-50r/min	10-50r/min	10-50r/min	10-50r/min	10-50r/min	10-50r/min
挤出机电机功率	Motor power of extruder	18.5kw	22kw	30kw	30kw	37kw	45kw	55kw	75kw	75kw	90kw	90kw	90kw	110kw
挤出机加热功率	Heating power of extruder	24kw	28kw	32kw	33kw	40kw	70kw	82kw	90kw	100kw	120kw	132kw	140kw	150kw
模头宽度	Width of die-lip	600mm	800mm	1000mm	1200mm	1500mm	1800mm	2200mm	2600mm	2800mm	3000mm	3200mm	3500mm	4000mm
滚筒直径	Diameter of Roller	320mm	320mm	400mm	400mm	400mm	480mm	480mm	480mm	480mm	480mm	480mm	480mm	480mm
烘板数量	Number of arch heating plate	2pcs	2pcs	2pcs	2pcs	2pcs	2pcs	2pcs	2pcs	2pcs	2pcs	2pcs	2pcs	2pcs
烘板加热功率	Heating power of the plate	15kw	15kw	20kw	20kw	28kw	48kw	64kw	64kw	80kw	90kw	90kw	105kw	120kw
拉伸比	Stretching ration	4-7	4-7	4-7	4-7	4-7	4-7	4-7	4-7	4-7	4-7	4-7	4-7	4-7
生产能力	Production capacity	30-80kg/h	50-100kg/h	60-120kg/h	70-150kg/h	100-200kg/h	150-220kg/h	180-240kg/h	200-280kg/h	240-300kg/h	250-350kg/h	280-380kg/h	300-400kg/h	350-450kg/h
收卷速度	Winding speed	20-150m/min	20-150m/min	20-150m/min	20-150m/min	20-150m/min	20-150m/min	20-150m/min	20-140m/min	20-140m/min	20-140m/min	20-130m/min	20-130m/min	20-130m/min
收卷锭数	Number of winder	100 spindles	130 spindles	160spindles	200spindles	260spindles	320 spindles	360 spindles	440 spindles	480 spindles	520 spindles	540 spindles	580 spindles	680 spindles
系统装机容量	System installed capacity	98kw	118kw	141kw	160kw	190kw	195kw	250kw	280kw	300kw	320kw	325kw	350kw	400kw
系统正常工作容量(约)	Normal operational capacity	64kw	77kw	91kw	104kw	120kw	125kw	150kw	170kw	180kw	190kw	200kw	210kw	250kw
重量	Weight	8000kg	10500kg	12000kg	13750kg	16000kg	18000kg	22000kg	26000kg	28000kg	30000kg	32000kg	35000kg	40000kg
外型尺寸	Overall dimensions(LxWxH)	23600x2500x1800mm	26300x2500x1800mm	27000x2500x2500mm	28000x2500x2500mm	31000x3000x2500mm	33000x3500x3000mm	35000x3600x3500mm	38000x3100x3500mm	40000x4200x3500mm	42000x4400x3500mm	44000x4800x3500mm	45000x5000x3500mm	50000x5500x3500mm

注：如技术参数有变，恕不另行通知。Note:All technical parameters are subject to change without notice.

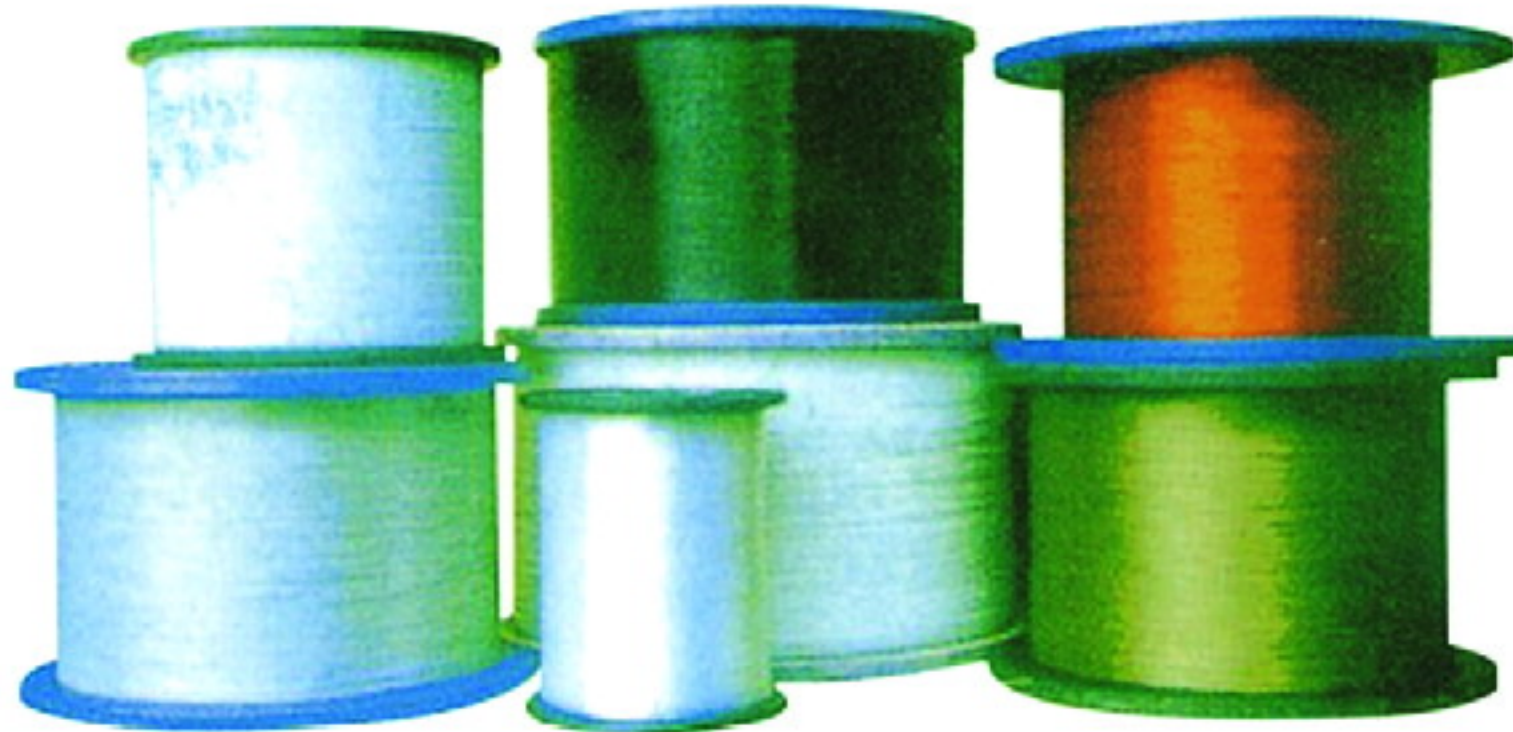
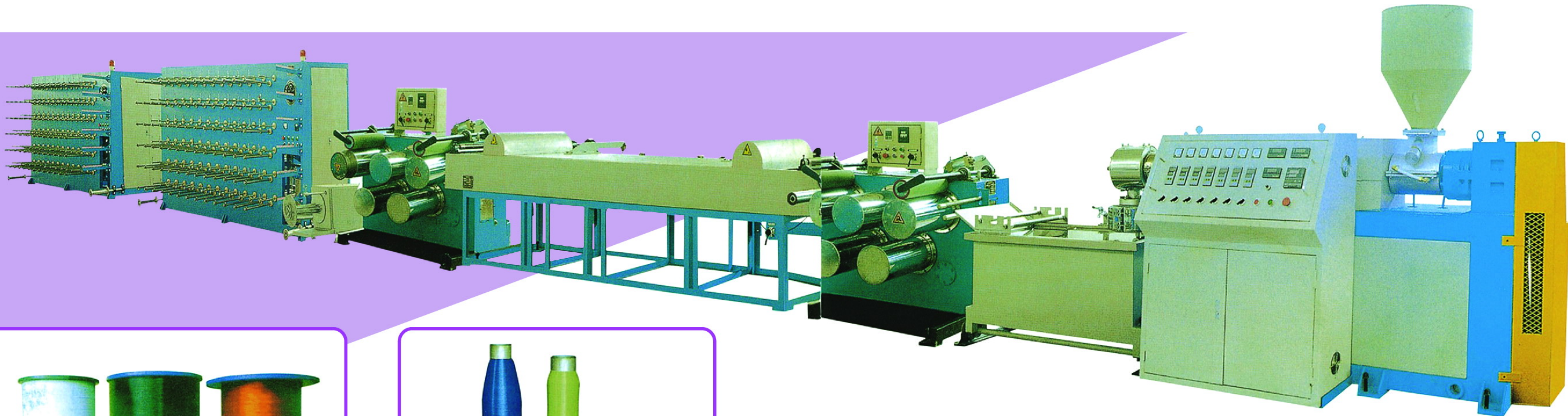


科学先进
Advanced technology

精密实用
Precision & practicality

圆丝拉丝机
MONOFILAMENT YARN EXTRUDER MACHINE

低耗高效
Low-cost & high-efficiency



- ★刷丝 Brush monofilament
- ★钓鱼线 fishing line
- ★粘扣带丝 velcro monofilament
- ★拉链单丝 zipper monofilament



- ★绳索丝 ropes
- ★渔网丝 fishing nets
- ★蚊帐网丝 mosquito nets
- ★建筑安全网丝 construction safety nets

本机组是在消化吸收国外先进技术的基础上自行研制的以高密度聚乙烯（HDPE）或聚丙烯（PP）为原材料的圆丝拉丝机组。

圆丝并适用于各种绳缆、渔网、建筑防护网、遮阳网、人造毛发、蚊帐、涮帚及棉田防护网等的编织。

整机结构紧凑、牵伸采用直流电机同步调速和单独调速，以确定不同的参数、喷丝头采用最先进的加工手段，保证了圆丝的光洁度和均匀度，全套设备运行平稳，控制灵敏，操作方便。安全可靠。

This machine is absorbed from international advanced technical and manufactures by ourself,which major in producing Monofilament yarn by HDPE and PP material

The monofilament yarn can be widely used for Rope,Fish-net,Safe Construction Net ,artificial hair, mosquito nets brushes as well as protectives nets for the cotton fields.

The assembly is compacted in its structure . AD motor is used for drawing thus a synchronous speed regulation and a single speed regulation can be achieved to meet the different paramenters. The spinnerets Produced by the most advance way so that the flatness and eveness of the filaments can be ensured .stability in motion, sensitiveness in control ,convenience operation ,high safety and reliability.

主要技术参数 Main technical parameter

项目 Item 型号 Model	螺杆直径 Diameter of Screw (mm)	螺杆转速 Rotation of Screw (r/min)	生产能力 Capacity (kg/h)	圆丝直径 Diameter of Yarn (mm)	线速度 Line Speed (m/min)	锭 数 Number of Spindlers	装机功率 Install Power (kw)	安装尺寸 Overall Dimensions (m)
SJ-YS-65	65	10-50	30-60	0.1-0.35	100-150	150	75	26x 1.7x 1.7
SJ-YS-80	80	10-50	40-100	0.1-0.35	100-150	192	85	28x 1.7x 1.7
SJ-YS-95	95	10-50	80-140	0.1-0.35	100-152	256	100	32x 1.7x 1.7

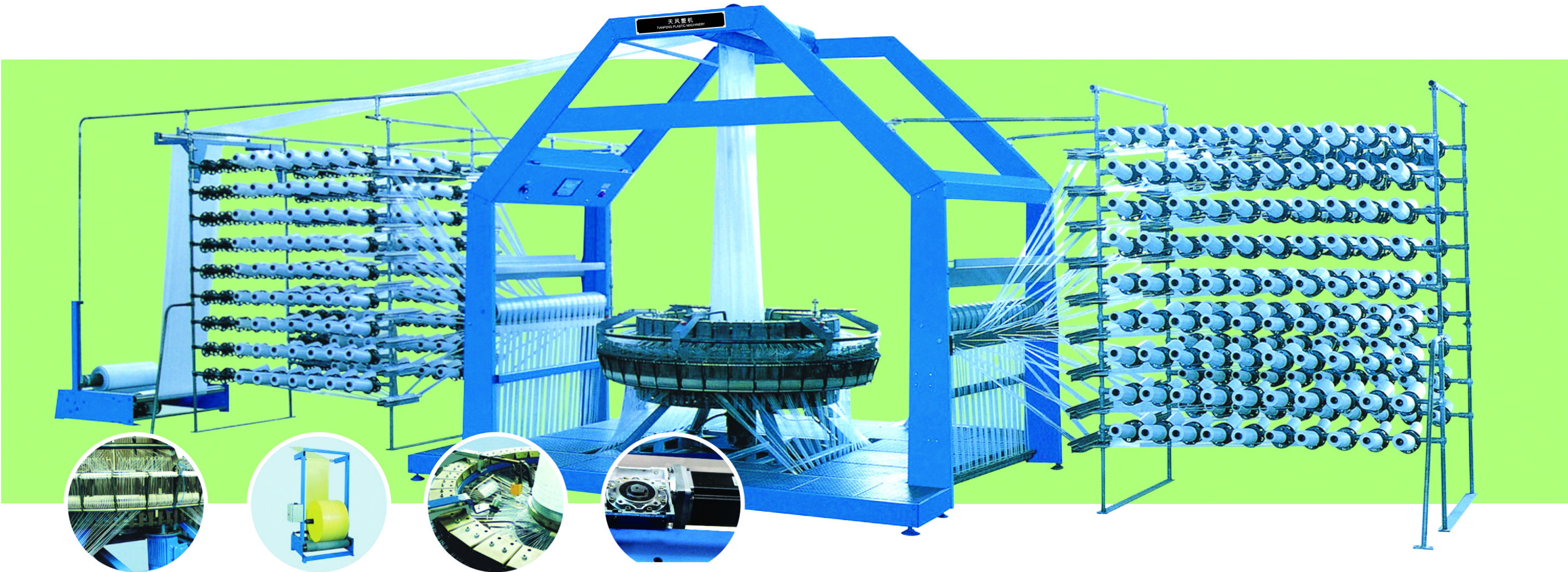


高效
Highly effective

低耗
Low consumption

小凸轮六/八/十二/十四梭高速圆织机
SMLL CAM 6/8/12/14 SHUTTLE CIRCULAR LOOM

自动化
Automation



采用最先进的小凸轮与连杆滚轮传动，运转轻松平稳。
取消了滑块与滑杆，减少了易损件，全部机构采用滚动传动，不用润滑油润滑。
使用意大利进口片基棕带，不断裂，不拉长，经久耐用。
具有经断、纬断、纬完自动停机检测装置，停机灵敏可靠。
电器控制采用PLC集中控制，变频调速，调速方便稳定。
高效节能，主机最高转速可达180r/min，使用2.2/3kw电机，比原小六梭使用4kw电机一年可节电一万度。

Small cam and connecting rolling wheel transmission which is the most advanced technology is adopted,making it easy and stable to run.
Rolling transmission is adopted in entire structure instead of slide block and slide rod,which doesn't need lubricant and decreases the wearing part.
Base band from Italy is used,which is durable and will not break or be stretched.
It can be configured with automatically stop detecting unit when meeting the situation of warp/weft breaking、weft ending.The stopage unit is sensitive and reliable.
PLC centralized control is adopted for electric controlling,as well, frequency speed regulation which is convenient and stable.
It is high-efficient and energy economical.The highest rotation speed of the main motor can reach 180r/min and the power is 3kw,which can save 10 thousand degree electricity compared with the traditional small-sized six shuttle circular loom whose power is 4kw.

主要技术参数 Main technical parameter

型号	Model	S-YZJ-850/4S	S-YZJ-850/6S	S-YZJ-1500/6S	S-YZJ-1700/6S	S-YZJ-1700/8S	S-YZJ-2350/8S	S-YZJ-3200/10S	S-YZJ-3400/12S	S-YZJ-3400/14S
梭子数	Number of shuttle	4	6	6	6	8	8	10	12	14
编织折径(mm)	Weaving folding width	350-850	350-850	950-1500	1100-1700	1100-1700	1700-2350	2500-3200	2700-3400	2700-3400
最多经丝数	Max. number of warp	768	720	840/1680	960/1920	960/1920	2560	3200	3360	3360
主机转速	Revolution of main motor	120-180r/min	120-180r/min	90-120r/min	70-110r/min	70-110r/min	80r/min	10-60r/min	10-50r/min	10-50r/min
产量	Production capacity	1.2-1.8m/min	1.8-2.7m/min	1.3-1.8m/min	1.4-1.7m/min	1.4-2.2m/min	1.4-1.6m/min	1-1.5m/min	1-1.5m/min	1-1.75m/min
主电机功率(KW)	Power of main motor	2.2/3kw	2.2/3kw	4/5.5kw	4/5.5kw	4/5.5kw	5.5/7.5kw	7.5kw	7.5/11kw	7.5/11kw
用电总功率	Total power	2.7/3.5kw	2.7/3.5kw	4.5/6kw	4.5/6kw	4.5/6kw	6/8.5kw	8.5kw	8.5/12kw	8.5/12kw
重量(约)(kg)	Weight (About)	3000kg	3000kg	3800kg	4200kg	4200kg	7000kg	10000kg	13000kg	13000kg
外形尺寸(长x宽x高)	Overall dimension (LxWxH)	9100x2410x3100mm	9100x2410x3100mm	12000x2800x3200mm	12000x3000x3600mm	12000x3000x3600mm	14000x3600x4600mm	15000x4600x5000mm	16000x4600x5600mm	16000x4600x5600mm

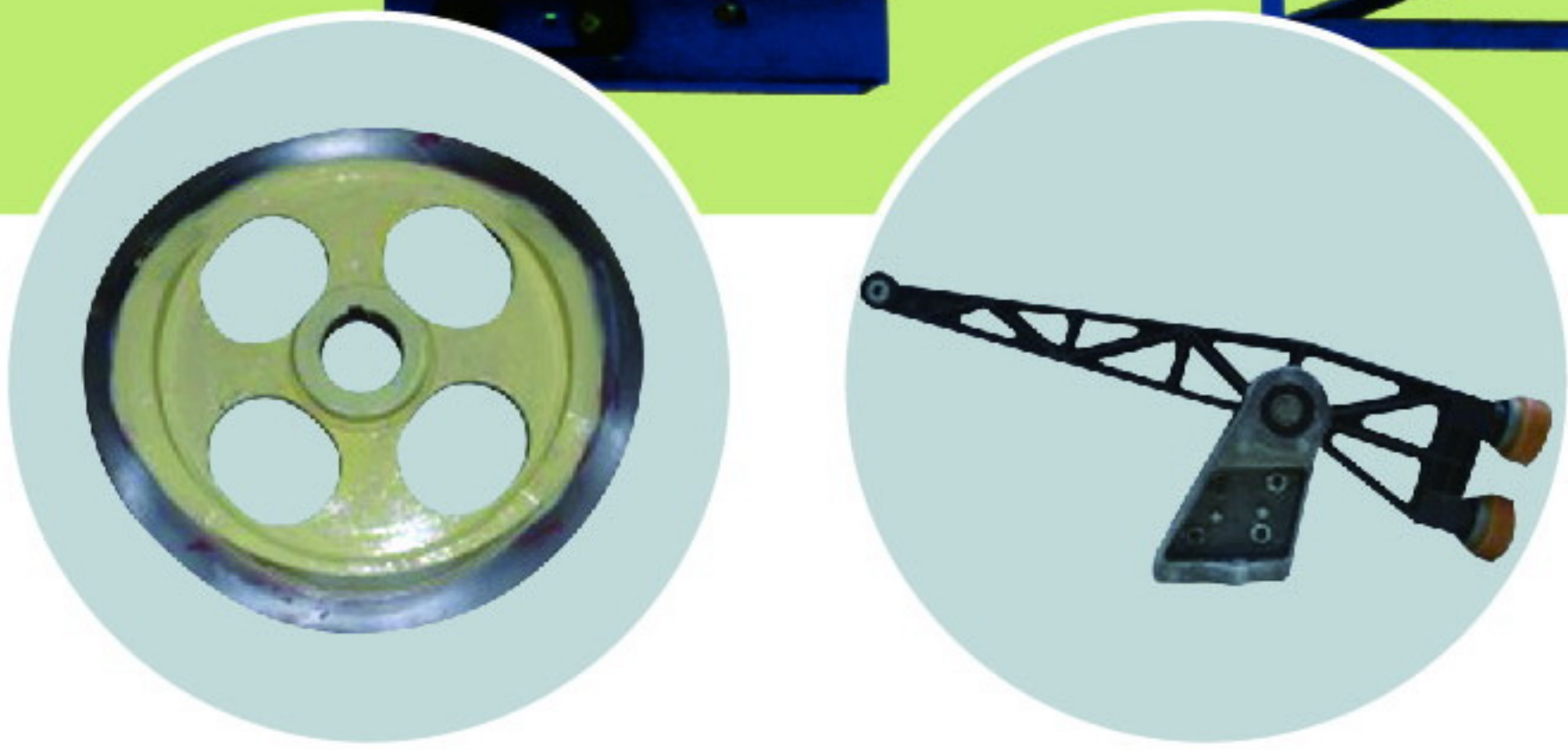
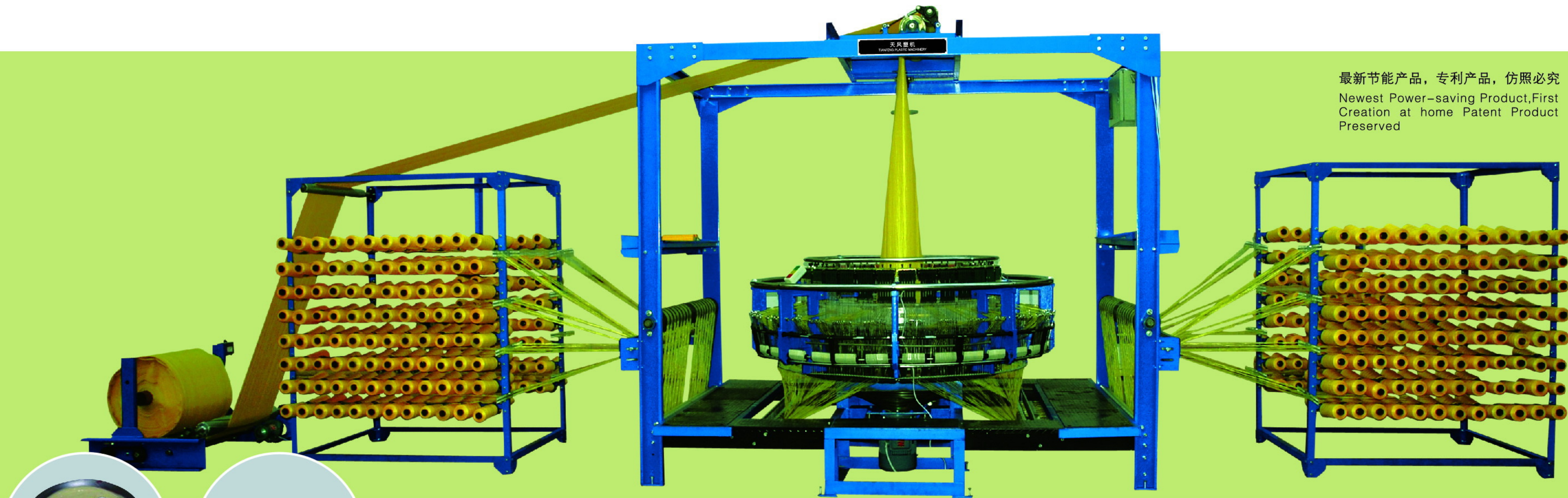


人机界面操作
Human machine interface operation

S-YZJ-750/4S 四梭小凸轮圆织机
S-YZJ-750/4S FOUR SHUTTLE SMALL CAM CIRCULAR LOOM

集中控制 操作便捷
Centralized control Operates conveniently

最新节能产品，专利产品，仿照必究
Newest Power-saving Product,First
Creation at home Patent Product
Preserved



- ★采用最先进的小凸轮与连杆滚轮传动，运转轻松平衡。
- ★取消了滑块与滑杆，减少了易损件，全部机构采用滚动传动，不用润滑油润滑。
- ★使用意大利进口片基棕带，不断裂、不拉长、经久耐用。
- ★可配经断、纬断、纬完自动停机检测装置，停机灵敏可靠。
- ★高效节能，主机最高转速可达180r/min，使用1.5/2.2kw电机，比原四梭使用4kw电机一年可节电一万元。

- ★ Small cam and connecting rod rolling wheel transmission which is the most advanced technology is adopted,making it easy and stable to run.
- ★Rolling transmission is adopted in entire structure instead of slide block and slide rod, which doesn't need lubrican and decreases the wearing part.
- ★Base band belt from Italy is used ,which is durable and will not break or be stretched.
- ★It can be configured with auto matically stop detecting unit when meeting the situation of warp/weft breaking、weft ending.The stoppage unit is sensitive and reliable.
- ★ It is high-efficient and energy economical.The highest rotation speed of the main motor can reach 180r/min and the power is 1.5/2.2kw,which can save 10 thousand degree electricity comppared with the traditional four shuttle circular loom whose power is 4kw.

主要技术参数 Main technique parameter

型号	Model	S-YZJ-750/4S	S-YZJ-1100/4S
梭子数	Number of shuttle	4	4
编织折径	Weaving folding width	300-750mm	800-1100mm
最多经丝数	Max. number of warp	640-768	768(1088)
主机转速	Revolution of main motor	140-180r/min	100-150r/min
产量	Production capacity	1.4-1.8m/min	1-1.5m/min
主电机功率	Power of main motor	1.5-2.2kw	2.2-3kw
用电总功率	Total power	2-2.7kw	3-3.5kw
重量(约)	Weight (About)	2000kg	3000kg
外形尺寸(长x宽x高)	Overall dimension (LxWxH)	8500x2300x2730mm	9000x2500x3000mm

注:外观和数据如有变化,恕不另行通知
Note: All technical parameters are subject to change without notice



人机界面操作
Human machine interface operation

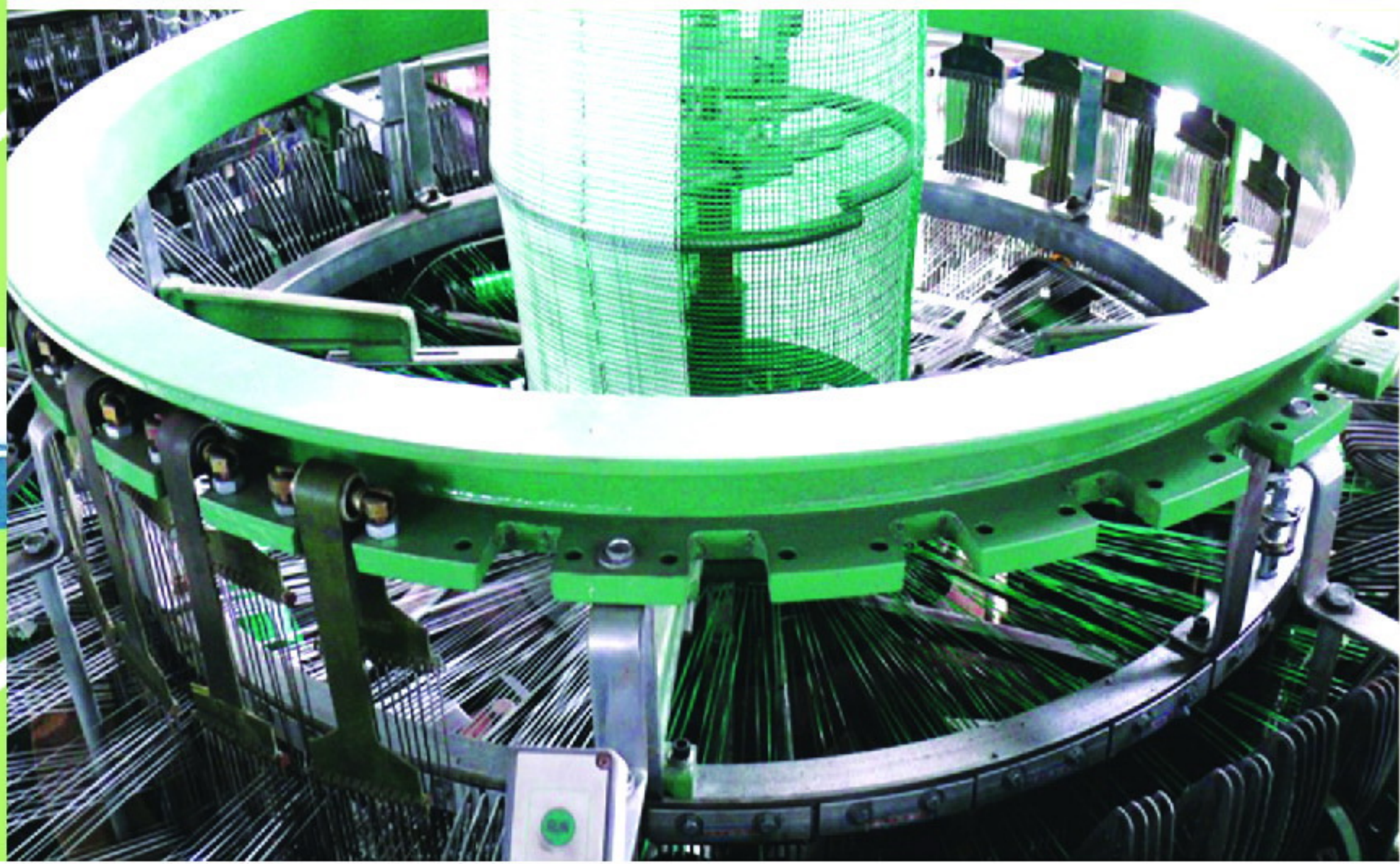
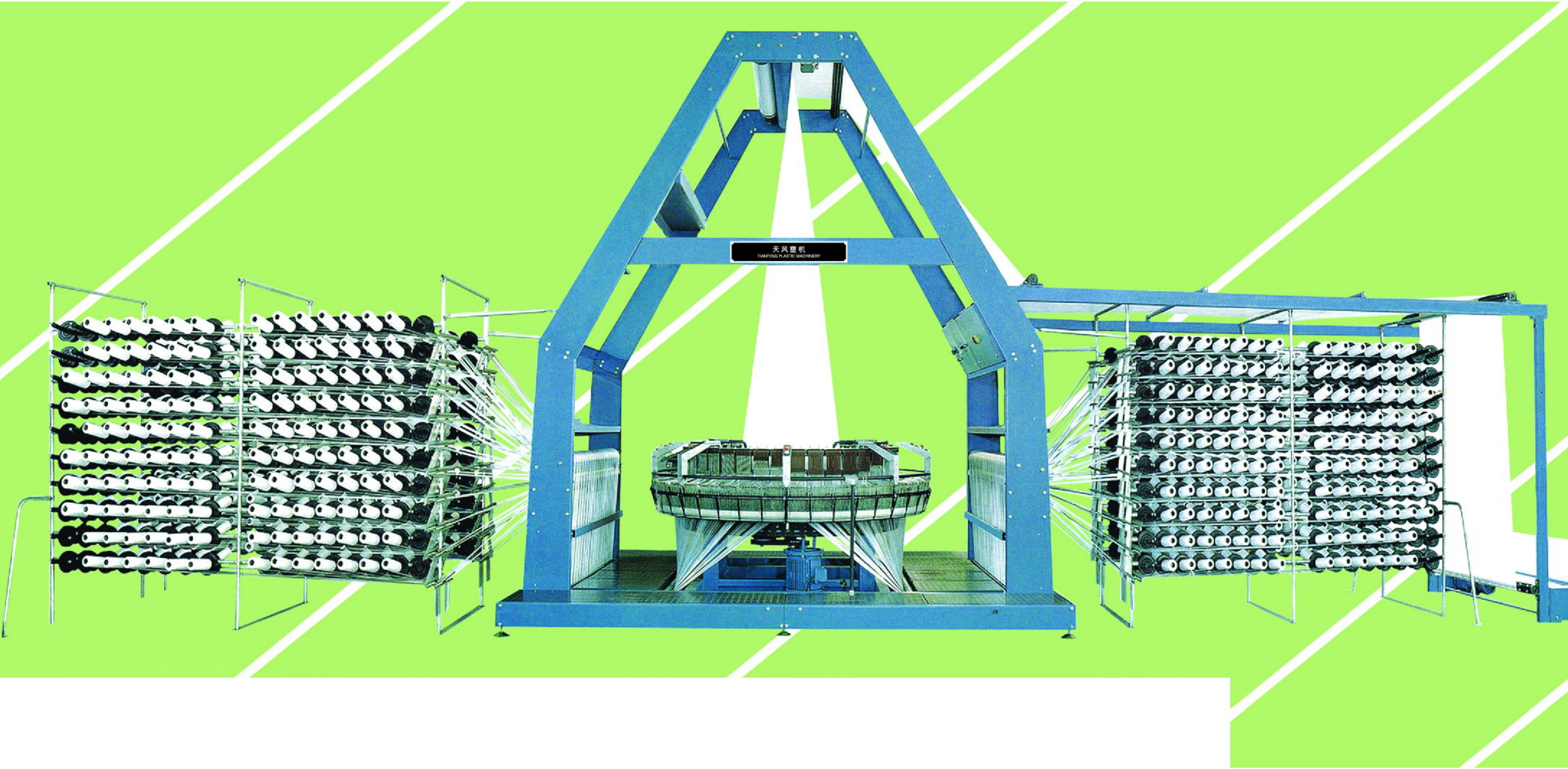
S-YZJ-8/2200新型八梭圆织机
S-YZJ-8/2200 NEW EIGHT SHUTTLE CIRCULAR LOOM

集中控制 操作便捷
Centralized control Operates conveniently

S-WYJ-4/750 网眼袋圆织机
S-WYJ-4/750 LENO CIRCULAR LOOM

产品说明
本机是以高密度聚乙烯圆丝为经丝，聚丙烯扁丝为纬丝或经纬全扁丝，编织圆筒网眼袋的设备。

Product information:
This High Speed 4-Shuttle Leno Loom is used to weave tubular mesh(Leno) bags for vegetable,onions,potatoes,fruits,etc. The machine is the highest speed China now for Leno (mesh) bag project.Now, we had developed our new latest product-double Use Leno Mesh Loom , which is designed to make normal PP Leno fabric ,PP Leno fabric with labelling strip in the middle as well as normal PP woven sack after conversion according to product season. Customers will be most welcome to visit our company for more details.



2. 适用于各种规格编织袋、集装袋、篷布、地毯 基布、土工布等编织物的生产加工。

- 1.Electrical control system:adopt the European famous-brand program Processor to control the loom, strong function , concentrated control,easy operate.
- 2.Apply in producing various sack ,flexible intermediate bulk containers(FIBC`S),flat container fabric (U-panel FIBC), tarpaulin,geo-textiles and some other woven fabric.

主要技术参数 Main technique parameter

型号	Model	S-YZJ-4/1400	S-YZJ-6/1400	S-YZJ-6/1800	S-YZJ-8/2200	S-WYJ-4/750
梭子数	Number of shuttle	4	6	6	8	4
编织折径	Weaving folding width	800-1400mm	800-1400mm	1400-1800mm	1800-2200mm	350-750mm
最多经丝数	Max. number of warp	960	1120	1440	2400	512
主机转速	Revolution of main motor	80-120r/min	80-110r/min	80-100r/min	30-70r/min	60-120r/min
产量	Production capability	0.8-1.2m/min	0.8-1.6m/min	0.8-1.5m/min	0.8-1.4m/min	As mesh density
用电总功率	Total power	4kw	6.0kw	8.0kw	12.5kw	2.7/4.5kw
噪音	Noise	<85db	<85db	<85db	<85db	<85db
重量(约)	Weight (About)	3000kg	3500kg	4000kg	6500kg	3000kg
外形尺寸(长x宽x高)	Overall dimension (LxWxH)	11000x2700x3100mm	10000x2700x3100mm	12000x3000x3500mm	13150x3500x4500mm	9000x2400x2730mm

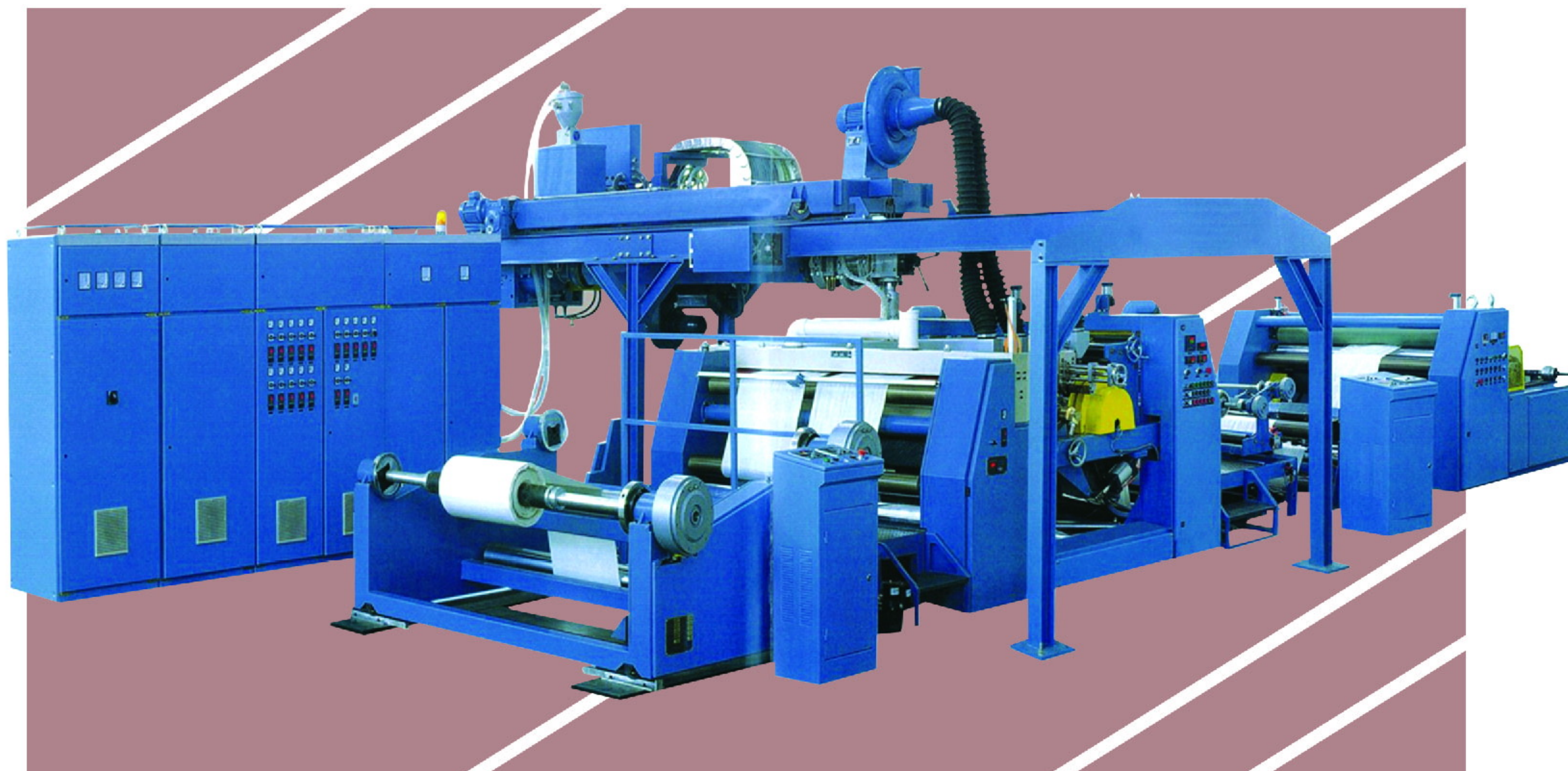


SJ-FMF系列涂塑复合机

SJ-FMF SERIES PLASTIC LAMINATING MACHINE

集中控制 操作便捷

Centralized control Operates conveniently



随着与用户厂，科研机构和原材料生产厂商不断的交流以及深入的研究和探索，浙江天风塑料机械厂，在涂覆及层压领域，已经开发并拥有了一整套成熟的工艺和专有的技术，使之成为满足用户不同需求的，可靠的，高效率的合作伙伴。

复膜机组适用于以聚丙烯或低密度聚乙烯对以下织物进行单面或双面复膜

塑料编织袋
集装袋（太空袋）
防水布
无纺布
土工布
蓬布（帐篷）
牛皮纸
铝箔

Due to frequent communicating, researching, and exploring with our customers, scientific & research institutes and raw material manufacturers, we have developed a whole mature technology to make us become the best partner, who can satisfy you the best coating & laminating needs.

Plastic laminating machine is suitable for laminating the fabrics listed below in single or both side with OPP BOPP film PP or LDPE as raw materials.

Plastic woven bag
Container bag (space bag)
Water resistant cloth
Non-woven cloth
Geotextile
Cloth for tent (tent)
Tarpaulin
Kraft Paper
Aluminum foil

主要技术参数 Main technical parameter

型号	Model	SJ-FMF800-90 I	SJ-FMF800-90 II	SJ-FMF2000-120 I	SJ-FMF3500	SJ-FMF4200
挤出机螺杆直径	Screw diameter of extruder	90mm	90mm	100mm	120mm	120mm
总机功率	Total power	70kw	70kw	150kw	200kw	220kw
螺杆长径比	L/D Ratio of screw	28:1	28:1	28:1	30:1	30:1
牵引电机功率	Power of driving motor	4kw	5.5kw	11kw	18.5kw	22kw
复合速度	Laminating speed	20-100m/mim	20-80m/mim	20-80m/mim	20-80m/mim	20-80m/mim
印刷速度	Printing speed	-	80m/mim	-	-	-
模头宽度	Width of die-lip	1000mm	1000mm	2200mm	3800mm	4400mm
加热功率	Heating power	32kw	32kw	47kw	65kw	70kw
涂膜最大宽度	Max. Width laminating	800mm	800mm	2000mm	3500mm	4200mm
裁切长度	Cutting length	500-1200mm	500-1200mm	-	-	-
重量	Weight	6000kg	7000kg	10000kg	25000kg	35000kg
外形尺寸	Overall dimensions(LxWxH)	11000x5500x2500mm	16000x5500x2500mm	10000x8500x3000mm	13000x9500x3600mm	14700x9500x3600mm

注:如技术参数有变,恕不另行通知
Note: All technical parameters are subject to change without notice.



SJ-FMF800-900 | 涂塑复合机
SJ-FMF800-900 | PLASTIC LAMINATING MACHINE

SJ-FMF系列双主机塑料挤出涂膜复合机 SJ-FMF Series Dual Plastic Extrusion Coating and Laminating

集中控制 操作便捷
Centralized control Operates conveniently

TF-600 型PP方底阀口袋制袋机 TF-600 PP Block Bottom Valve Bag Making Machine



用途:
用于在PP/HDPE编织布、牛皮纸、无纺布上涂覆PP/LDPE薄膜, 或将BOPP薄膜、牛皮纸与PP/HDPE编织布或无纺布复合。

Application:
To coat PP/LDPE film on PP/HDPE woven fabric, kraft paper, non-woven fabric, or laminate BOPP film, kraft paper with PP/HDPE woven fabric or non-woven fabric.

性能特点:
最高生产速度可达150m/min, 高效率, 低能耗; 好的涂覆牢度, 产品质量稳定; 适用范围更广的模块化设计; 操作和维护简单, 运行稳定, 使用寿命长。

Performances and Features:

Max. working speed up to 150m/min, high efficiency, low energy consumption. Good coating adhesion for products with stable quality. Modular design with wide usage. Easy operation and maintenance, stable running, long working life.

主要技术参数 Main Technical Data

型号	Model	SJ-FMF65×2/800	SJ-FMF70×2/1000
螺杆直径	Dia. of screw	Ø65mm	Ø70mm
最大挤出量	Max. extrusion	70kg/hr×2	80kg/hr×2
模口长度	Width of die lip	800mm	1000mm
制品宽度	Width of products	280-680mm	480-880mm
涂膜厚度	Thickness of coating	0.012-0.03mm	0.012-0.03mm
涂膜速度*	Coating speed*	20-150m/min	20-150m/min
BOPP膜对准系统	BOPP film registering system	可选, 半自动或全自动	Optional, semi-automatic or full-automatic
装机总功率	Installed total power	120Kw	145Kw
外形尺寸	Overall dimensions (L×W×H)	12500×7100×2800mm	12500×7500×2800mm

备注: 外形和技术参数, 如有更改, 恕不另行通知。

Remarks: Dimensions and specification are subject to change without prior notice.

FQ-700型分切机 FQ-700 Slitting Machine



用途:
用于把宽幅的卷材分切、复卷成为窄幅的, 适用于涂膜PP编织布、无纺布、牛皮纸、塑料薄膜, 等。

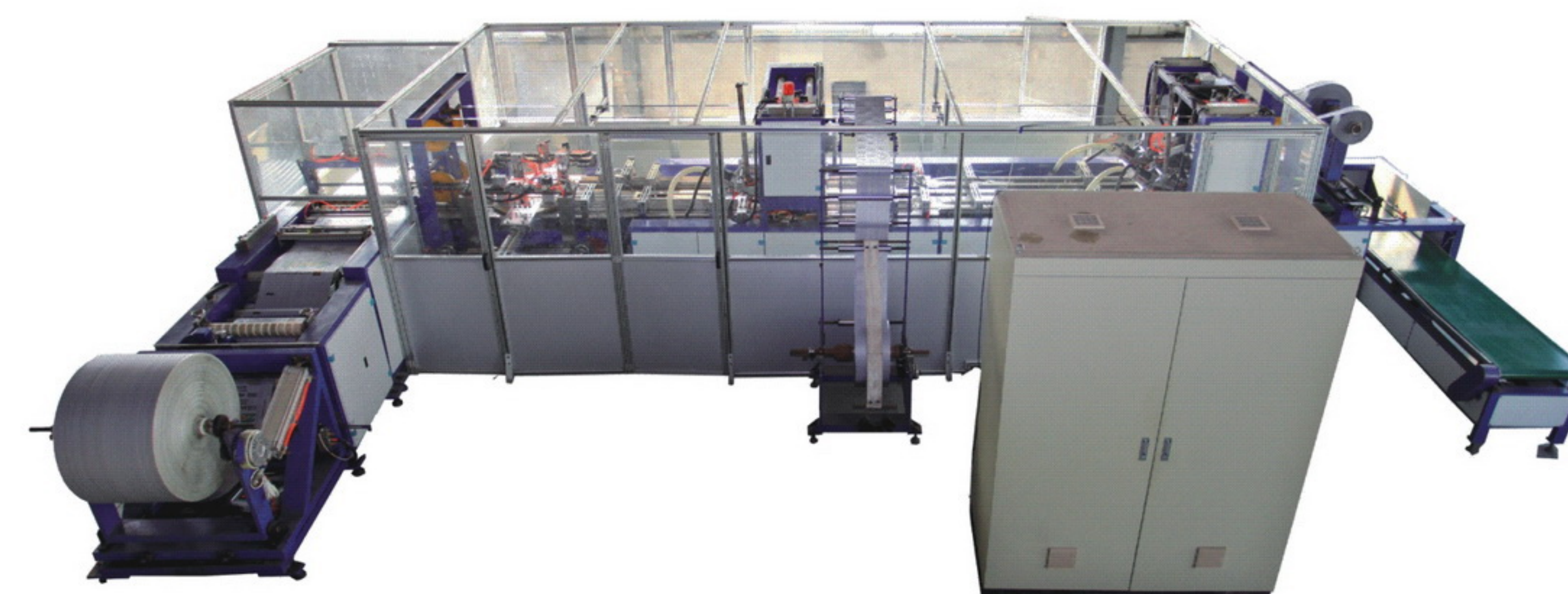
Application:
To slit and rewind the wide roll material into narrow one. Suitable for coated PP woven fabric, non-woven fabric, paper, plastic film, etc.

主要技术参数 Main Technical Data

材料最大宽度	Max. width of material	700mm
分切宽度	Slitting width	40-600mm
最大分切速度	Max. slitting speed	100m/min

备注: 外形和技术参数, 如有更改, 恕不另行通知。

Remarks: Dimensions and specification are subject to change without prior notice.



用途:

采用热风焊接工艺生产涂膜PP方底阀口袋、BOPP复合PP方底阀口袋、涂膜PP方底开口袋、BOPP复合PP方底开口袋, 如: 水泥袋、化肥袋, 等。

Application:

Adopt hot air weld technology to make coated PP woven block bottom valve bag, BOPP/WPP block bottom valve bag, coated PP woven block bottom open mouth bag, BOPP/WPP laminated block bottom open mouth bag, such as: cement bag, fertilizer bag, etc.

性能特点:

最高生产速度可达120个/分钟, 高效率, 低能耗。

Performances and Features:

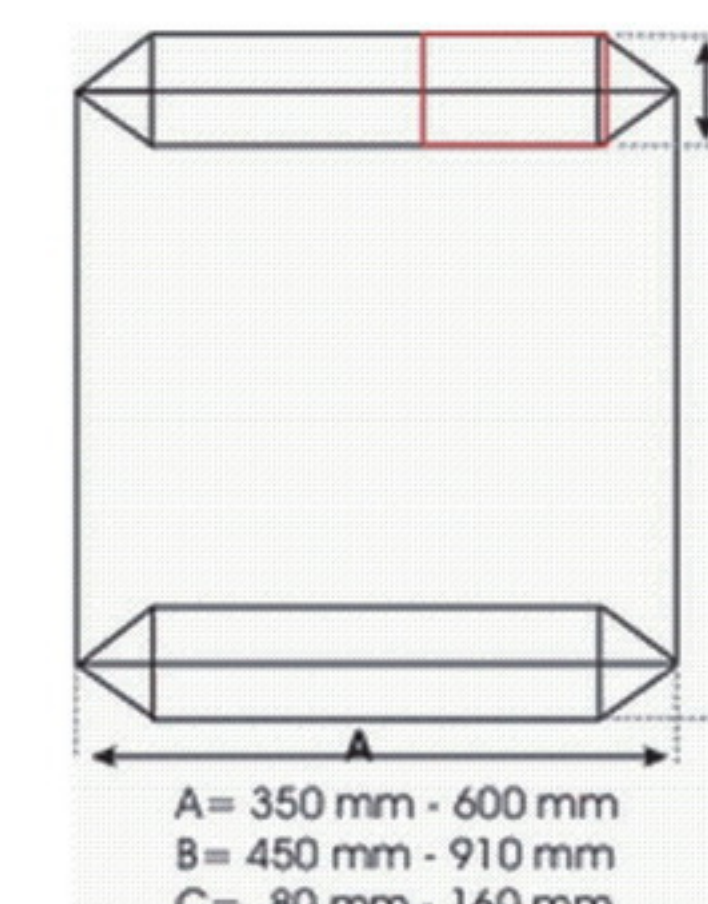
Max. working speed up to 120pcs/min, high efficiency, low energy consumption.

主要技术参数 Main Technical Data

袋子宽度	Bag width	350-600mm
袋子长度	Bag length	450-910mm
袋底宽度*	Bottom width*	80-180mm
阀口长度	Valve length	80-200mm
最大生产速度**	Max. production speed**	120bags/min
冷却水供应	Cooling water supply	Max. 18°C, 4 bar
压缩空气供应	Air compressed supply	120m³/h, 6-7 bar
装机总功率	Installed total power	85Kw
外形尺寸	Overall dimensions (L×W×H)	13000×8500×2500mm

备注: 外形和技术参数, 如有更改, 恕不另行通知。

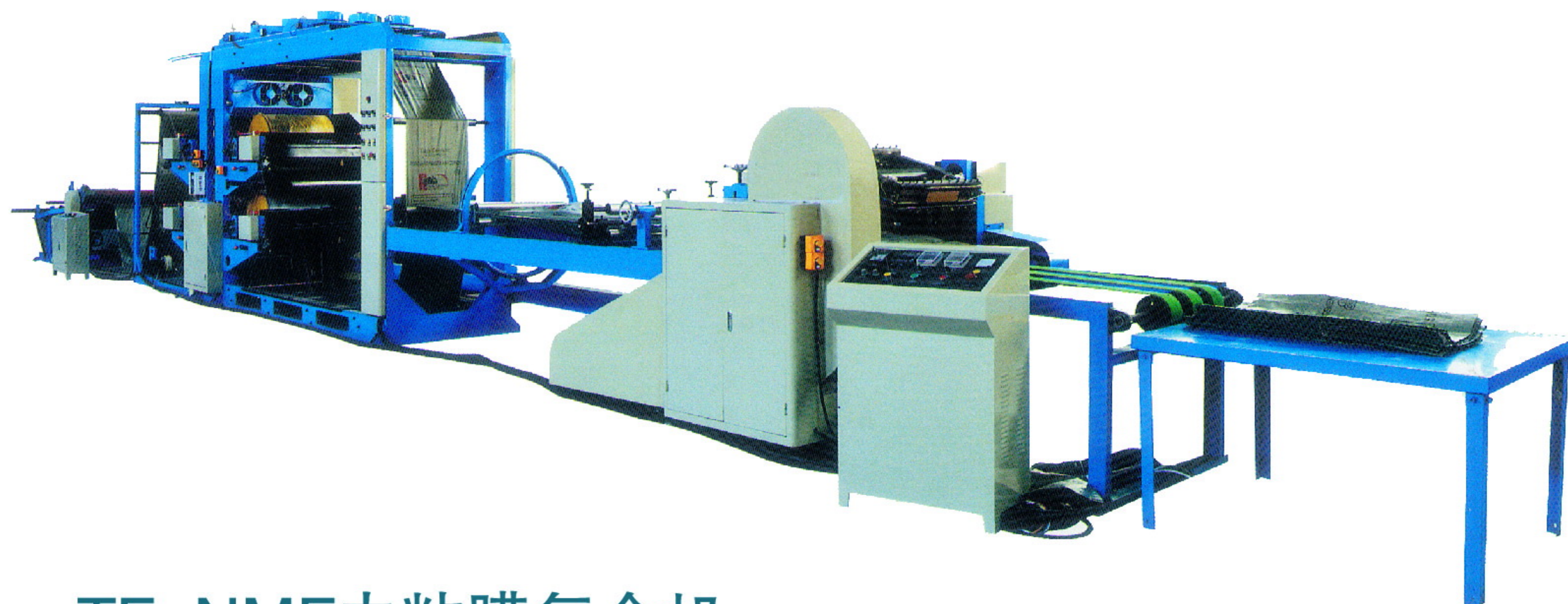
Remarks: Dimensions and specification are subject to change without prior notice.





TF-ZD750 水泥袋专用制袋机

CEMENT BAG AUTOMATIC CUTTING AND PRINTING MACHINE



TF-NMF内粘膜复合机

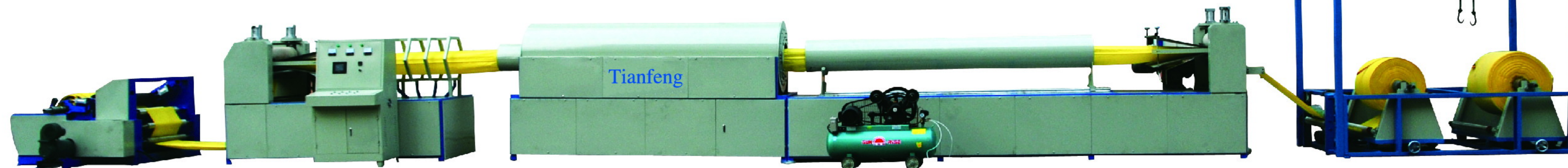
TF-NMF INSIDE FILM LAMINATING MACHINE

本机将衬有薄膜的编织筒布自动加温，将薄膜与编织布粘合在一起；制作的内粘膜复合袋包装物料外形美观平整，防潮性能好，方便堆垛，是制作化肥袋，化工袋，糖袋，饲料袋等包装袋的新一代机械设备。

本机采用PLC集中控制，触摸屏操作，自动控制温度与速度，故障报警等智能化功能，可手动调整或设定温度与速度自动增减自动同步粘合；收卷采用气动力矩摩擦收卷，卷布平整结实

This machine gets the tubular fabric with liner heated and then the liner can be laminated with the fabric strongly. With moisture-proof, the laminated fabric made in this way looks beautiful and even. And it can also be conveniently piled. It is the ideal equipment for the production of woven bags for fertilizer, chemical materials, animal feed and sugar etc.

With PLC centralized control, touch-screen operation, automatic temperature and speed control as well as malfunction alarming, it achieves the integration of mechanics and electronics. The temperature and speed can be adjusted either manually or automatically to get the fabric and liner laminated synchronously. It adopts pneumatic frictional rewinder driven by torque motor, which can get flat and even fabric roll.



集中控制 操作便捷

Centralized control Operates conveniently

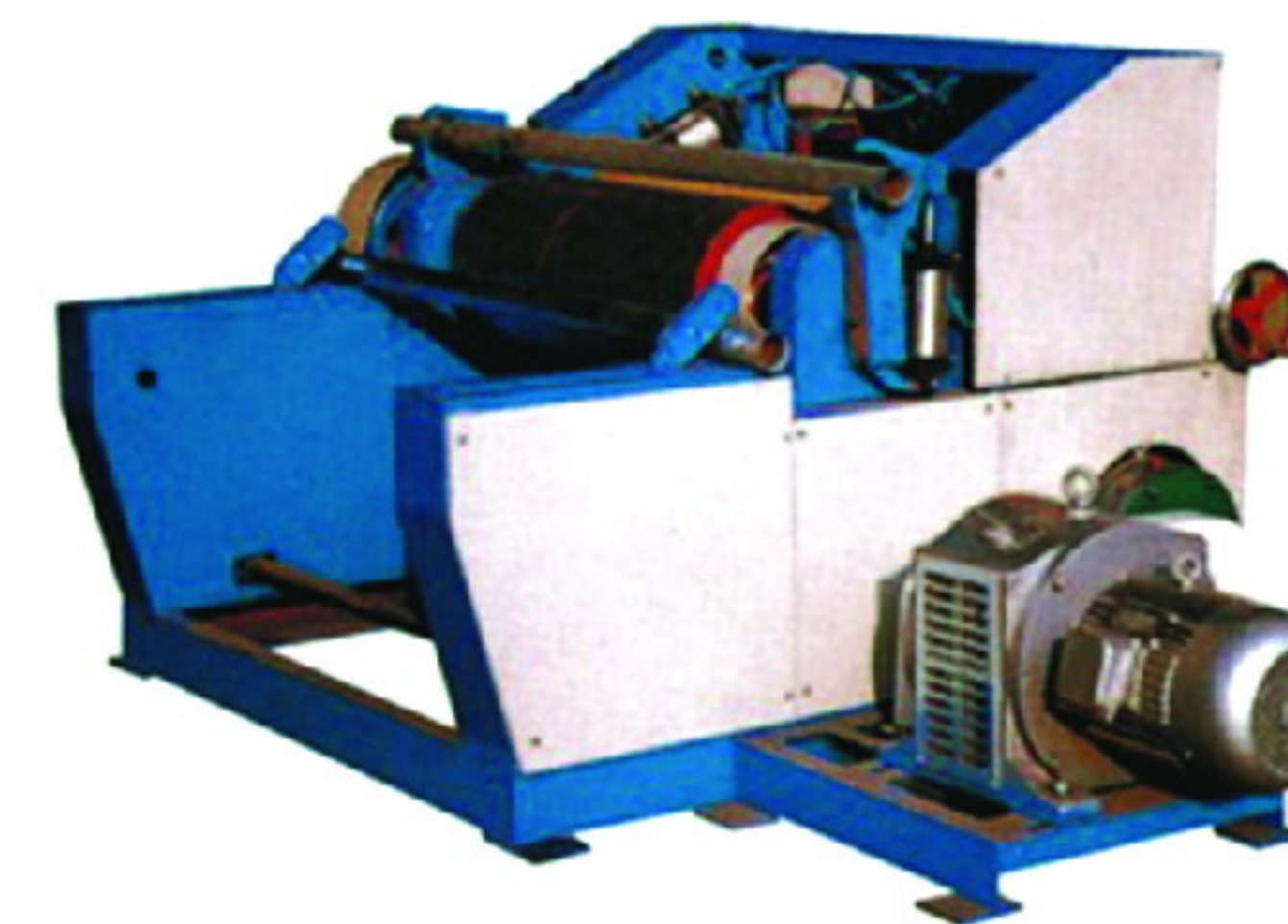
复合水泥袋新型制袋机专门用于塑料编织复合水泥袋复合工序后，需进行的多色、双面印刷，移位折M形边及阀口形锯齿刀热切的制袋设备。

本机操作方便、省工、有自动印刷、自动移位折M形边和自动阀口形锯齿刀热切和自动计数及批次报警信息等功能。只要控制一个速度调节器，就可以连续自动完成印刷、折边和裁切工序的任务。所印刷的图文清晰，色彩鲜明，套版准确；所移位折M形边的对称性好，移位标准，速度快；所热切后的袋长度误差小，达到国家的标准要求，阀口形状及阀口的长、宽尺寸都可达到用户的要求。

The machine matched with laminating machine and is used for making laminated cement bag and various kinds of laminated PP woven bags. It has the functions of printing, perforating, gusseting, cutting in "7" shape, rewinding, pneumatic-hydraulic auto edge correction for material feeding and has the advantages of high production efficiency, reasonable structure, easy maintenance and perfect printing. It is the ideal equipment for making laminated bags and cement bags.

QMJ 摩擦式卷布机

QMJ FRICTIONAL WINDER



主要技术参数 Main technical parameter

最大进料宽度	Max. Input width	750mm
最大印刷宽度	Max. Printing Width	600mm
最大制袋长度	Max. Bag Making Length	1200mm
折边后的制袋宽度	Bag Making width(after Gusset)	300-600mm
产量	Max. Production Speed	30-100meters/min
双面印刷色数	Double-side Printing Colors	1-4 colors
功率	Power of Motor	4kw
烘干功率	Drying Motor	10kw
折边形式	Gusset Form	Displacement or not
折边整齐度	Error of Gusset	Less 3mm
安装尺寸	Installing dimensions(L x W x H)	10300mm x 1600mm x 2200mm
重量	Weight	3500kg

本公司有权保留对机器技术参数的修改，不另行通知。
Tianfeng reserves the right to change technical characteristics without previous advice.

主要技术参数

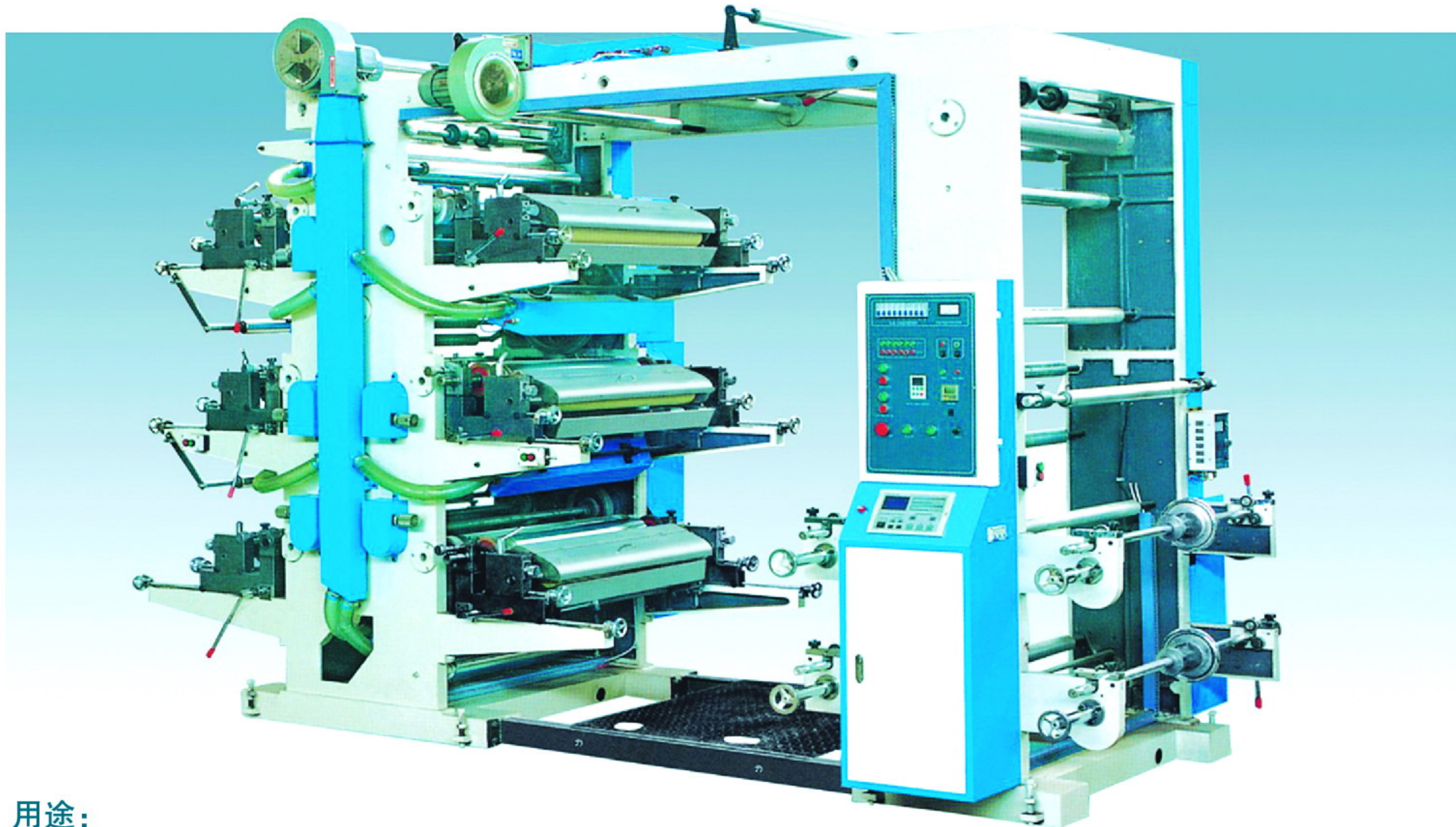
Main technical parameter

型号 Item	TF-NMF/650	TF-NMF/750
粘合袋折径 Lay flat width of fabric (mm)	350-650mm	450-750mm
最大布卷直径 Max. dia. of unwinding fabric roll (mm)	1200mm	1200mm
最高粘合速度 Max. Lamination Speed (m/min)	50m/min	50m/min
加热功率 Heating Power (kw)	36kw	48kw
安装尺寸 (长X宽X高) Installing Dimensions (L X W X H) (mm)	22000 x 1700 x 3100mm	22000 x 1700 x 3100mm
电机总功率 Gross Power (kw)	10kw	14kw
重量 Gross Weight (Kg)	1000kg	1200kg



YT型 系列六色柔性凸版印刷机

MODEL YT SERIES SIX-COLOR FLEXIBLE PRINTING MACHINE



用途:

本机是用感光树脂软版材作为版材的印刷机，俗称“苯胺印刷机”。印刷聚乙烯、聚丙烯塑料材料、玻璃纸、卷筒纸等包装材料，是食品包装纸，超市手提袋、马夹袋、服装袋等包装的理想印刷设备。

性能及特点:

1. 操作简便，启动柔和，套色准确。
2. 记米器可根据要求设定印刷数量，到数自动停机，断料自动停机。
3. 手动起落印版滚筒，升版后油墨自动搅拌。
4. 网纹滚筒传墨，墨色均匀。
5. 可靠的干燥系统，配合高速运转，停机自动断路。
6. 360度连续可调的纵向对版装置。
7. 变频调速，适应不同印刷速度。
8. 版辊座上及收料架上均装有点动及停止按钮，便于装版时操作机器。

主要技术参数 Main Technical Parameter

项目Item	基材最大宽度 Max. Width of Base Material	印刷宽度 Printing Width(mm)	印品长度 Length of Printing Product(mm)	卷料直径 Diameter of Roll Material(mm)	印刷速度 Printing Speed (m/min)	印版厚度 Thickness of Printing Plate(mm)	总功率 Total Power (kw)	外形尺寸 Overall Dimension (LxWxH)(mm)	重量 Weight (kg)
型号Type									
TF-YT-6600	600	560	191-914	φ450	5-70	2.28-5	13	3900x1860x2950	3500
TF-YT-6800	800	760	191-914	φ450	5-70	2.28-5	15	3900x1860x2950	4200
TF-YT-61000	1000	960	191-914	φ450	5-70	2.28-5	18	3900x2060x2950	5000

集中控制 操作便捷 Centralized control Operates conveniently

用途:

该机适用于印刷具有优良印刷性能的卷状塑料薄膜、OPP、BOPP薄膜、PVC、薄皮革、纸张、铝箔及布等各种软包装材料。

性能及特点:

1. 采用组合式，可实现单双面多色一次连续印刷。
2. 收、放卷磁粉张力控制系统。
3. 油墨自动循环（选配）。
4. 薄膜干燥采用单烘道远红外线热风干燥系统。
5. 采用差动传动方式，印版360度任意调整
6. 刮墨刀压力、高度、平行度可任意调整，且可随机横向往复运动。
7. 采用翻转双工位收放卷机构，实现无停车接换料。

Use: This machine is suitable for printing roll plastic film ,OPP,non-woven cloth PVC,thin leather ,paper aluminium foil,cloth and various soft packages with excellent performance and it is a kind of ideal printing equipment for soft package, shoes bag and vest bag,etc.

Performance and Characteristics:

1. It adopts combination type ,the printing can be finished one time continuously with single or double-side many colors
2. Winding and rewinding tension by magnetic control system.
3. Ink automatic circulation system.
4. Far infrared heating with drying system with single drying-channel is available for drying film.
5. Different gear is adopted with plates free adjusted within 360.
6. Pressure height and parallelism of ink blade adjustable at will, and it also can transversely reciprocate with main machine.
7. It adopts turnover double-station winding and unwinding structure, so changing material without stopping the machine.

主要技术参数 Main technical parameter

机型	Model of machine	ASY-600	ASY-800	ASY-1000
印刷宽度	width of printing	600mm	800mm	1000mm
印刷速度	speed of printing	10-70m/min	10-70m/min	10-70m/min
对版精度	version accuracy	± 0.2mm	± 0.2mm	± 0.2mm
印刷长度	length of printing	240-850mm	240-850mm	240-850mm
料卷直径	diameter of roll material	600mm	600mm	600mm
总功率	total power	18kw	21kw	24kw
外型尺寸	Overall Dimensions(LxWxH)	8800x1400x2200mm	8800x1600x2200mm	8800x1800x2200mm

ASY形 系列凹版彩印机

MODEL ASY SERIES GRAVURE COLOR PRINTING PRESS



Application:

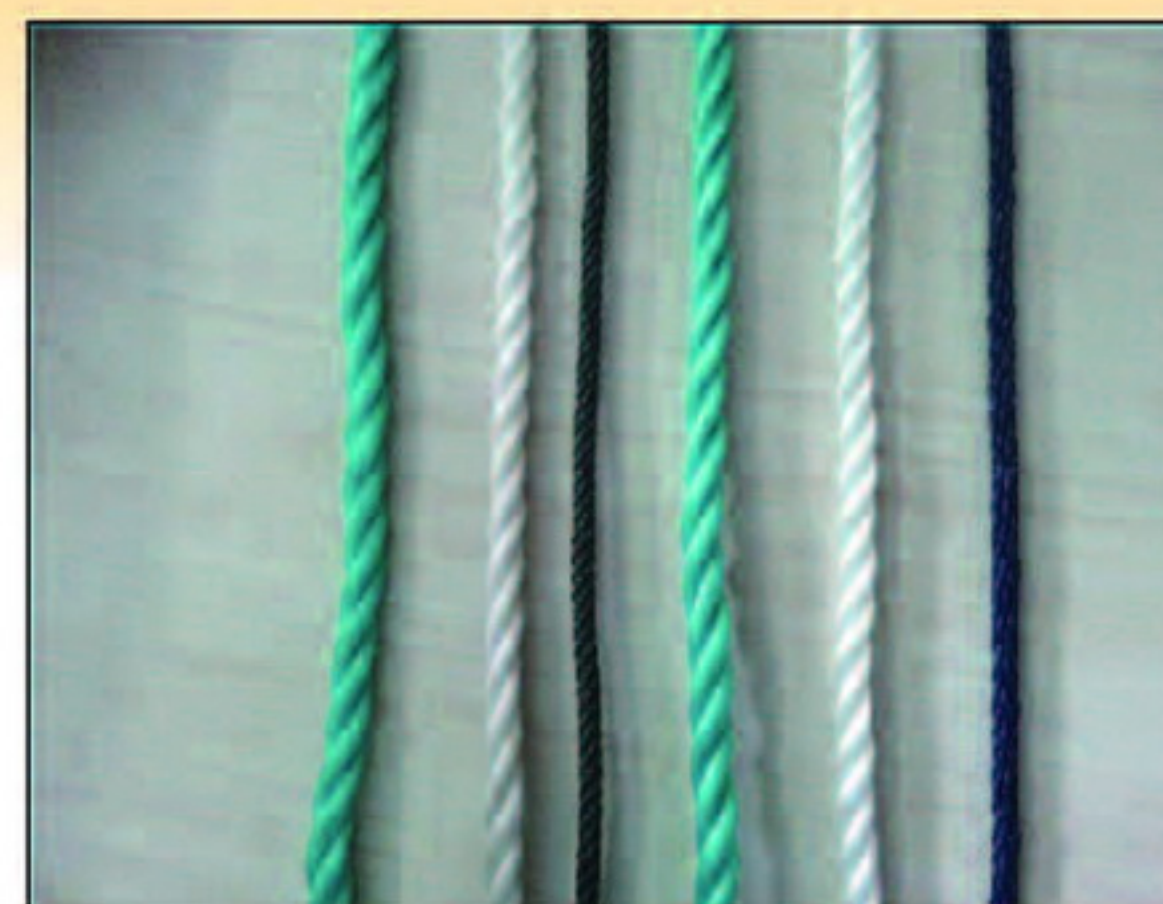
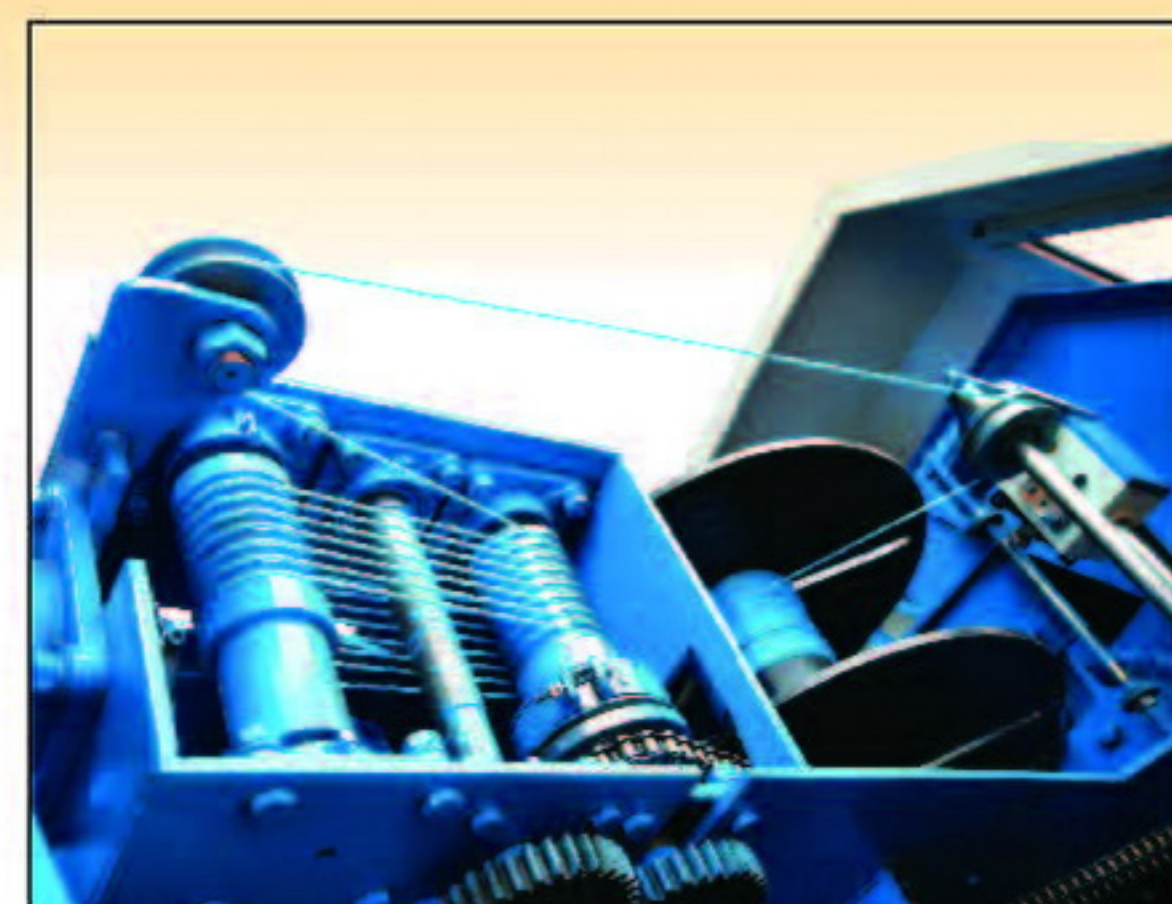
The machine uses sensitization resin as flexible printing plate ,suitable for printing such packing material as polyethylene and polypropylene bag ,cellophane and roll paper, etc.it is a kind of idea printing equipment for producing paper packing bag for food ,supermarket handbag ,vest bag and clothes bag ,etc.

Performance and Characteristics:

1. Easy operate ,flexible starting ,accurate color register.
2. The meter counter can set printing quantity according to the requirements, stop the machine automatically arrive in the quantity or when the material is out off.
3. Pneumatic printing cylinder lift and lower,by handling the printing ink automatic mixer after lifting.
4. The printing ink is spread by the anilox cylinder with even ink color.
5. Reliable drying system coordinated with high-speed rotation, it will automatically break circuit when the machine stops.
6. 360° continuous and adjustable longitudinal register device.
7. The frequency control of motor speed adapts to different printing speeds.
8. There are Jogging/Stopping buttons on the plate roller base and material rolling rack so as to make it easy operate the machine when the plate is installed.

二合一制绳机

TWIST AND ROPE MAKING MACHINE



主要技术参数 Main technical parameters

型号	Model	M88	M77	M66	M55	M44	M33
主轴转速	Rotation of main axle	320R/min	320R/min	350R/min	420R/min	620R/min	620R/min
制绳直径	Diameter of rope	24-30mm	20-26mm	16-22mm	10-16mm	6-10mm	3-6mm
自动排绳器	Automatic setting device	GP40	GP40	GP40	GP30	GP30	GP30
捻度	Twist degree	16-62T/M	16-62T/M	16-62T/M	16-62T/M	16-62T/M	16-62T/M
捻向	way of twist	Right and left	Right and left	Right and left	Right and left	Right and left	Right and left
电机功率	Power	22kw-4	18kw-4	15kw-4	7.5kw-4	5.5kw-4	5.5kw-4
外型尺寸	Size	16 x 2.5 x 2.1m	14.8 x 2.5 x 2.1m	13 x 2.3 x 2.1m	6.86 x 2 x 2.1m	5.2 x 1.9 x 1.8m	4.8 x 1.9 x 1.8m
日产量	Capacity	2-3T/day	1.5-2T/day	0.9-1.5T/day	0.8-1.1T/day	0.4-0.6T/day	0.15-0.4T/day

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集中控制 操作便捷

Centralized control Operates conveniently

纤化扁丝捻线机

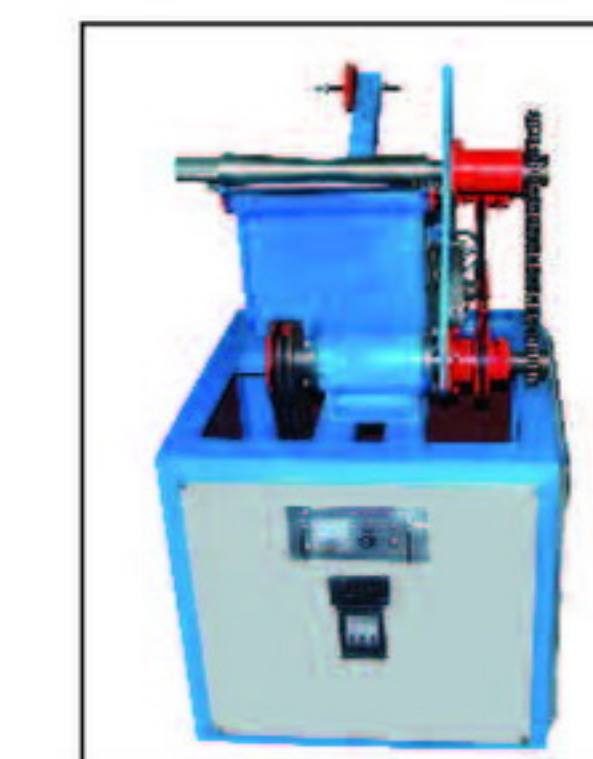
FIBRE ROPE TWISTING MACHINE



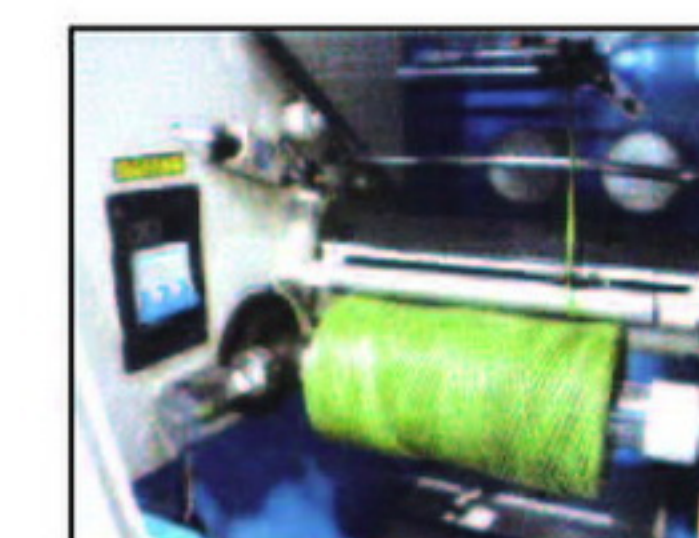
主要技术参数 Main technical parameters

型号	Model	SKV-301-12	SKV-717-24
锭子数	Number of winding spindle	12	24
锭距(mm)	Distance of spindle(mm)	340	250
铜管规格	Specification of bobbin	10 Inchs	8 Inchs
锭速(r/min)	Speed of spindle(r/min)	1800-2100	1800-2100
捻度	Speed of twisting	33-275	33-275
功率(kw)	Power of motor(kw)	5.5	11

Rope Rewinding Machine



捻线络筒一体机 / TWISTING AND REWINDING MACHINE



主要技术参数 Main technical parameters

型号: TR12	MODEL: TR12
收线电机功率: 0.75KW	POWER OF SPOOLING MOTOR: 0.75KW
捻线电机功率: 0.75KW	POWER OF TWISTING MOTOR: 0.75KW
络筒电机功率: 0.37KW	POWER OF REWINDING MOTOR: 0.37KW
络筒行程: 8"/10"/12"可换	REWINDING TRAVEL: 8"/10"/12"
捻度控制: 变频控制	CONTROL OF TWISTING: INVERTER CONTROL
络筒直径: ≤250MM	DIA OF REWINDING: ≤250MM
最大络筒重量: ≤6KGS	MAX REWINDING WEIGHT: ≤6KGS
捻线范围: φ 1-6MM	TWISTING RANGE: φ 1-6MM
进线股数: 1-5股(可按用户要求定制)	FEEDING STRAND: 1 TO 5 STRANDS(CAN BE MADE TO ORDER)



编织袋自动切袋机
AUTOMATIC WOVEN BAG CUTTING MACHINE

集中控制 操作便捷
Centralized control Operates conveniently



编织袋自动切缝机是生产塑料编织袋的辅助设备，具有操作简易、质量可靠、性能稳定等特点。

编织袋自动切缝机具有如下功能：

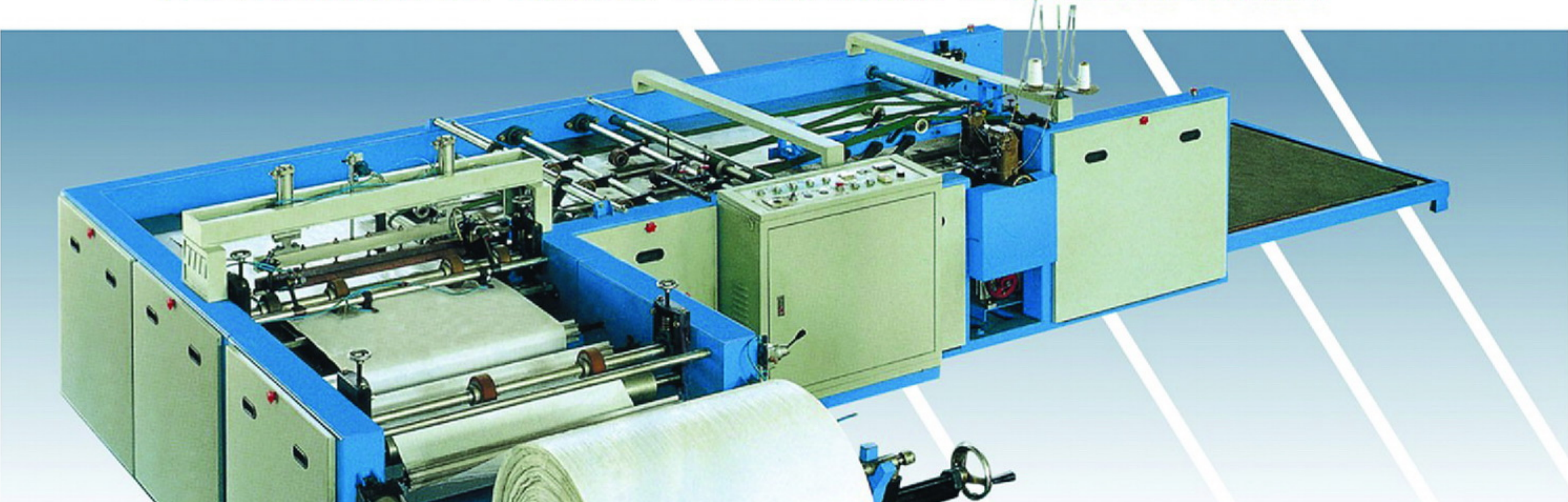
- 自动切割
- 折叠缝纫
- 自动收集
- 伺服电机驱动

Automatic woven bag cutting and sewing machine is the auxiliary equipment for plastic woven bags.The machine is very easy to use,has the most reliable quality and stability.

The Bag Automatic Cutting and sewing Machine offers the following functions:

- Automatic cutting
- folding and sewing
- Automatic collections
- Use servo motor

编织袋自动切缝机
WOVEN BAG AUTOMATIC CUTTING AND SEWING MACHINE



产品用途

- 一、适合各样塑料整卷编织袋(包括二复合、彩印袋)；
- 二、在规定范围内实现定长、定标切割；
- 三、自动计数、光电追标、电脑控制；
- 四、1、切割长度可用0-1600mm且切割长度十分准确；
- 2、最大切袋宽度800mm；
- 3、切袋速度可调20-70pcs/min
- 4、放卷机自动升降；
- 五、刀口不粘合、不掉丝。

Performance and Characteristics:

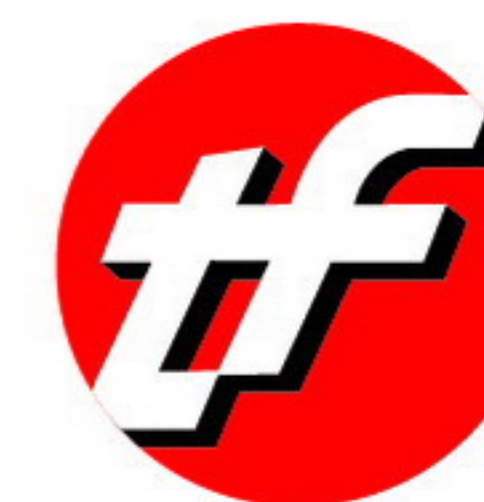
1. It's applied to cut the woven cloth in roller(including laminated or printed bag).
2. It can cut bags in fixed length and scale in defined limits.
3. It equips automatic counting,remote control and photo-cell tracking.
4. 1)It has high precision of cutting length with 0-1600mm. 2)Max.cutting width is 800mm. 3)Cutting speed is 20-70pcs/min 4)It has adjustable winding part.
5. It has perfect cutting effect.

主要技术参数 Main technical parameters

型号	Model	SQJ II -800
最大切割宽度	Max. Cutting Width	800mm
切割长度	Max. Cutting Length	0-1600mm
长度误差	Length Error	± 1mm
制袋速度	Cutting Speed	20-70pcs/min
主电机功率	Main Motor Power	2.2kw
送袋电机功率	Sending Bag Device Power	0.75kw
电热功率	Heating Power	3kw
机器重量	Weight	600kg
外型尺寸(主)	Main-machine Size	2500 × 1300 × 1560mm
外型尺寸(附)	Sub-machine Size	1100 × 1200 × 1460mm

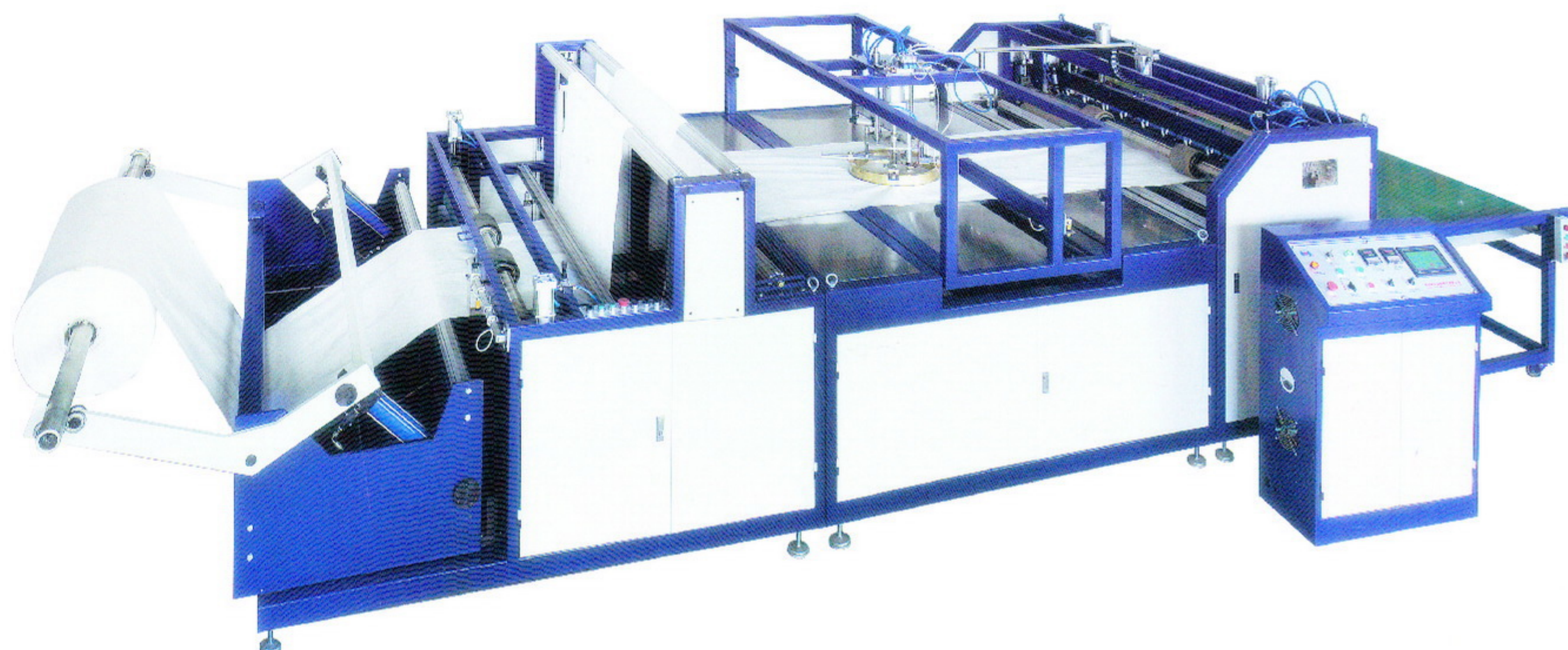
主要技术参数 Main technical Parameter

型号Model	项目Item	QF-850
布卷直径	Diameter of Unwinding cloth(mm)	1200
布卷宽度	Width of Unwinding cloth(mm)	400-800
切割长度	Cutting length(mm)	600-1250
精度	Accuracy(mm)	± 1.5
生产能力	Production Capacity	20-40bags/min
总功率	Total power	7.5kw



吨袋自动切袋机

AUTOMATIC JUMBO BAG CUTTING MACHINE



- 1、集自动上布卷、纠偏、计长、圆刀切孔、十字切口、划圆、直刀切断、送布等功能于一体(选配)
- 2、PLC集中控制系统、彩色人机界面,设定数据、显示、记录一目了然,正确无误、操作使用便捷。
- 3、液压自动上卷、纠偏装置,稳定可靠、简便实用。
- 4、进口伺服控制布长,精度高、速度快。
- 5、适用于集装袋基布、片布的切断及袋底、盖、口布的各种热切要求。

- 1.The specially designed machine integrates the various main functions in jumbo bagcutting-punching like : Auto . jumbo-fabric roll feeding , Edge process control (EPC)Length-counting , Punching unit for "O" hole , Punching unit for "X" hole , Circle describing ,Linear-knife cutting , Jumbo-fabric feeding .
2. PLC central control system . Color man-machine interface , which make date-setting . display ,recording more clear and accurate , easier operation .
3. Hydraulic automatic jumbo-fabric roll feeding & EPC unit , stable , simple and easy in operation .
4. Equipped import servo control system for precise and fast cutting .
5. Applied to the different jumbo bag fabric cutting like , Jumbo bag lay flat/double flat fabric , Jumbo bagsingle-layer fabric , Jumbo bag bottom cover , top cover , top mouth fabric .

主要技术参数 Main technical parameters

项目/型号 Item/Model		单位 Unit	QDJ-2200
切布宽度	Cutting Width	毫米 mm	最大2200 Max.2200
切布长度	Cutting Length	毫米 mm	500-10000
十字切口	"X" hole	毫米 mm	200-500
圆刀切孔	"O" hole	毫米 mm	300-600
切断精度	Cutting precision	毫米 mm	±5
生产速度(常规)	Production speed/ output(Standard)	条/分钟 Pcs/min	15-20 (切布Fabric linear cutting) 10-15(十字、切圆Fabric "X" or "O" hole punching)
整机功率	Total installed capacity	千瓦 kw	8
整机重量(约)	Weight of machine(about)	千克 kg	2800
外型尺寸(长x宽x高)	Overall Dimensions(LxWxH)	毫米 mm	7800x2760x1600

集中控制 操作便捷

Centralized control

Operates conveniently

编织袋切套缝一体机

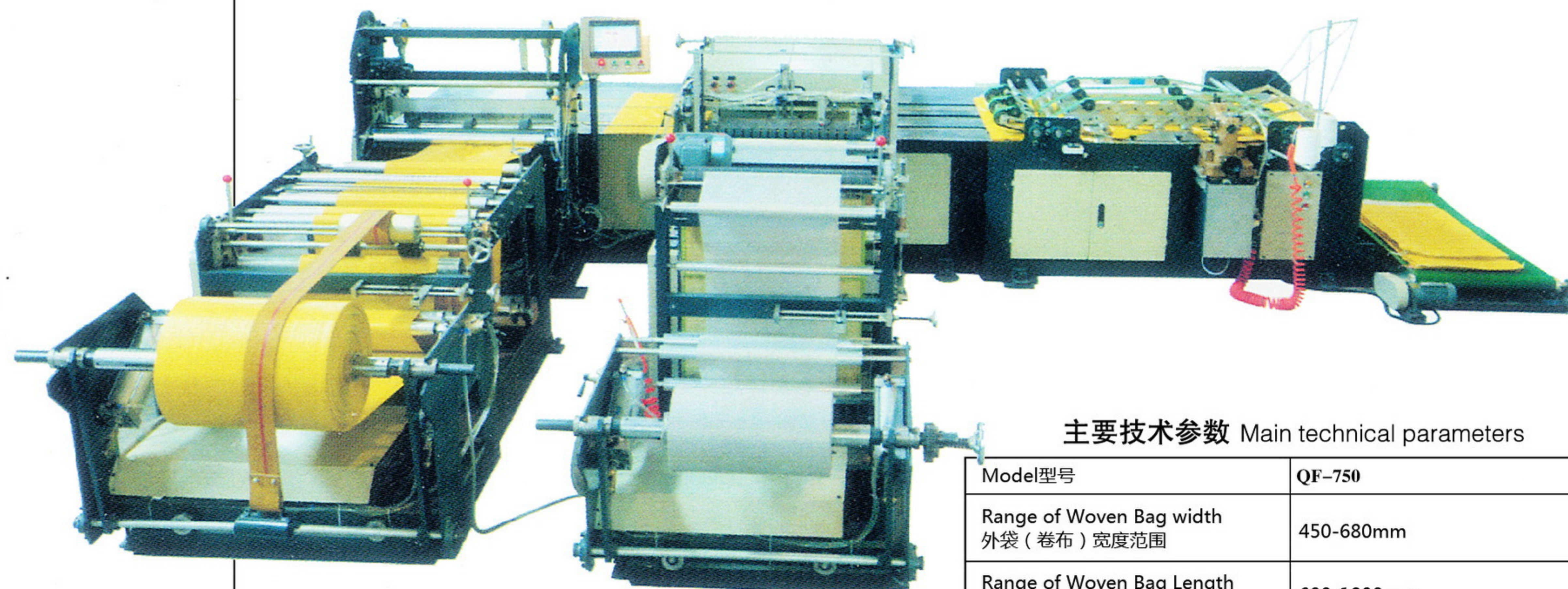
AUTOMATIC CUTTING AND SEWING WITH INSERTING FILM BAG

产品性能及用途

1. 编织袋、淋膜袋、非淋膜袋等均可适用于本机;
2. 编织袋冷热切, 双脱口
3. 自动穿套PE膜
4. 外袋自动缝底(内袋与外袋可缝一起也可不缝一起)
5. 自动纠偏、高精度裁切、自动计数6. 本机操作简易,可单人操作。

Performance And Characteristics

1. PP woven bag, PP laminated woven bag are suitable by this machine.
2. Cold & Heat cutting with bag mouth opening system
3. Auto insert PE film
4. Auto. sewing for the bottom of PP woven bag, the liner film sew with or without the PP woven bag Bothis OK.
5. Auto. deviation correction, high precision cutting, automatic counting6. Easy operation by one-person



主要技术参数 Main technical parameters

Model型号	QF-750
Range of Woven Bag width 外袋(卷布)宽度范围	450-680mm
Range of Woven Bag Length 外袋(卷布)长度范围	600-1200mm
Thickness of PE film 内袋厚度	>0.01mm
Production Speed 生产速度	18-22Pcs/min
重量 Machine weight	5000KGS
安装尺寸 Machine installation size	5000*7000*1500MM



人机界面操作
Human machine interface operation

集中控制 操作便捷
Centralized control Operates conveniently

SJ-FM 系列高低压聚乙烯吹膜机
H/LDPE FILM BLOWING MACHINE

特点
本机利用高压聚乙烯(HDPE)或低压聚乙烯(LDPE)为原料,经加热、挤出、吹胀、拉伸、卷取后即成圆筒薄膜,经切割、封口制成食品包装袋、购物袋或编织袋的内衬袋,也可拉伸时单边或两边切割,卷取后作农膜、地膜和棚膜。本机挤出机螺杆机筒采用38CrMoA1A合金钢氮化处理,挤出机和拉伸牵引部分采用变频调速。

Characteristics
The machine uses LDPE or HDPE as the raw materials,after being heated,extruded,drawn and winded,the materials become cylindrical plastic film,through cutting and sealing,the cylindrical film can be made into food packaging bag,shopping bag or liner bag within woven bag,the film can be used for agriculture film,field film and shed film after one or two side cut in the production processing.The screw and cylinder of extruder adopt 38CrMoA1A alloy steel and are done nitrogenation treatment,extruder and driving part adopts stepless speed regulation.



主要技术参数：Main Technical Variables

型号	Model	SJ-FM50/600	SJ-FM55/800	SJ-FM60/1000	SJ-FM80/1500	SJ-FM100/2000
螺杆直径	Diameter of Screw	50mm	55mm	60mm	80mm	100mm
螺杆长径比	L/D Ratio of Screw	28:1	28:1	28:1	28:1	28:1
螺杆转速	Rotational Speed of Screw	15-100r/min	10-90r/min	15-80r/min	12-72r/min	12-60r/min
主电机功率	Power of Main Motor	11Kw	15Kw	18.5Kw	22Kw	37Kw
加热功率	Heating Power	13kw	15kw	20kw	24kw	30kw
生产能力	Production Capacity	5-25kg/h	10-40kg/h	15-55kg/h	30-80kg/h	40-100kg/h
薄膜最大折径	Max.Folding Width of Film	550mm	750mm	1000mm	1500mm	2000mm
薄膜单面厚度	Single-side Thickness of Film	0.008-0.05mm	0.008-0.05mm	0.008-0.05mm	0.04-0.12mm	0.04-0.12mm
安装尺寸	Overall Dimensions(L×W×H)	3500×1800×3500mm	4000×2600×3600mm	4300×2600×3900mm	5100×3100×4500mm	7400×3800×6000mm
重量	Weight of Machine	2200kg	2600kg	3500kg	4600kg	8000kg

外观和数据如有变化,恕不另行通知。
Technical Parameters are subject to change without prior notice.

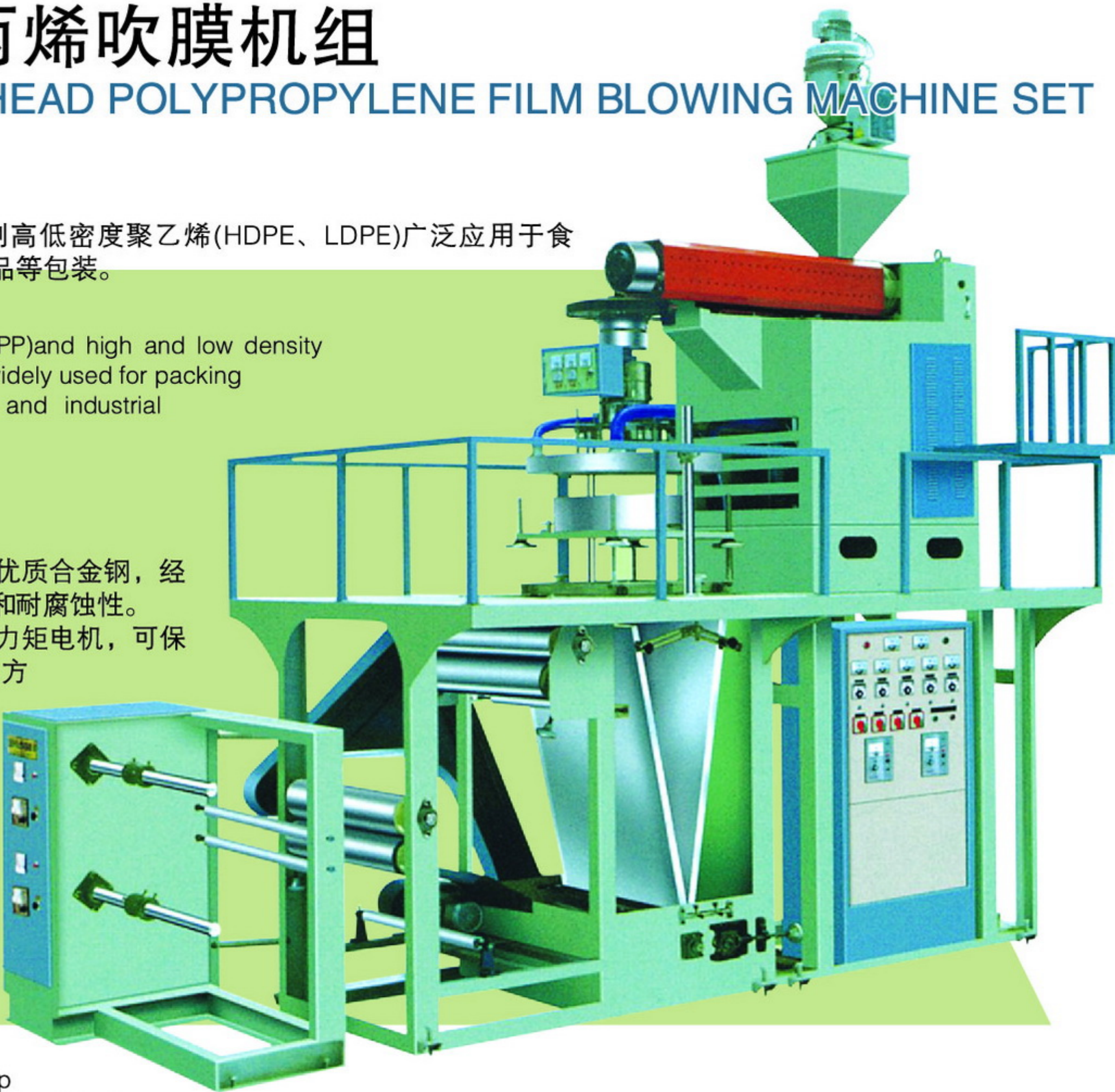
SJ-60/FM600 SJ-75/FM800
旋转模头聚丙烯吹膜机组
ROTARY MACHINE HEAD POLYPROPYLENE FILM BLOWING MACHINE SET

用途
用于吹制聚丙烯(PP)同时还可吹制高低密度聚乙烯(HDPE、LDPE)广泛应用于食品、服装、纺织品、日用品、工业品等包装。

Application
It is used for blowing Polypropylene(PP)and high and low density polyethylene(HDPE,LDPE) which are widely used for packing food,garment,textile,daily necessities and industrial products, etc.

特点
本机型挤出机的机筒,螺杆均采用优质合金钢,经氮化和精密加工。具有最佳的硬度和耐腐蚀性。吹膜方式:下吹法。卷取装置采用力矩电机,可保持适宜的张力,收卷整齐,换卷方便。

Characteristics
The barrel and the screw stems of extruder are made of high-quality alloy steel with optimum hardness and strong corrosion resistance after precision finishing and nitrogen treatment. The extruder can be lift up to 3meters according to the technological requirements.Mode of film blowing is down blowing.The winder unit adopts torque motor to keep proper tension and make flat winding and roll changing easy.



主要技术参数：Main Technical Variables

型号	Model	SJ-60-FM600	SJ-75-FM800
螺杆直径	Screw Diameter	60mm	75mm
螺杆长径比	Screw Ratio	L/D28:1	L/D28:1
螺杆转速	Screw Speed	10-100r/min	10-100r/min
主机功率	Power of Main Motor	15Kw	18.5Kw
机头旋转方式	Rotational Mode of Machine Head	连续旋转 continuons	连续旋转 continuons
最大挤出力	Max. Output	38kg/h	46kg/h
薄膜最大折径	Max.Folding Width of Film	600mm	800mm
薄膜单面厚度	Single-side Thickness of Film	0.01-0.10mm	0.01-0.10mm
总功率	Total Power	28Kw	36Kw
机器重量	Weight of Machine	2900kg	3500kg
外形尺寸	Overall Dimension(L×W×H)	4800×2000×4000mm	5000×2200×4200mm

★数据如有更改,恕不另行通知。Design and specifications are subject to change without notice.



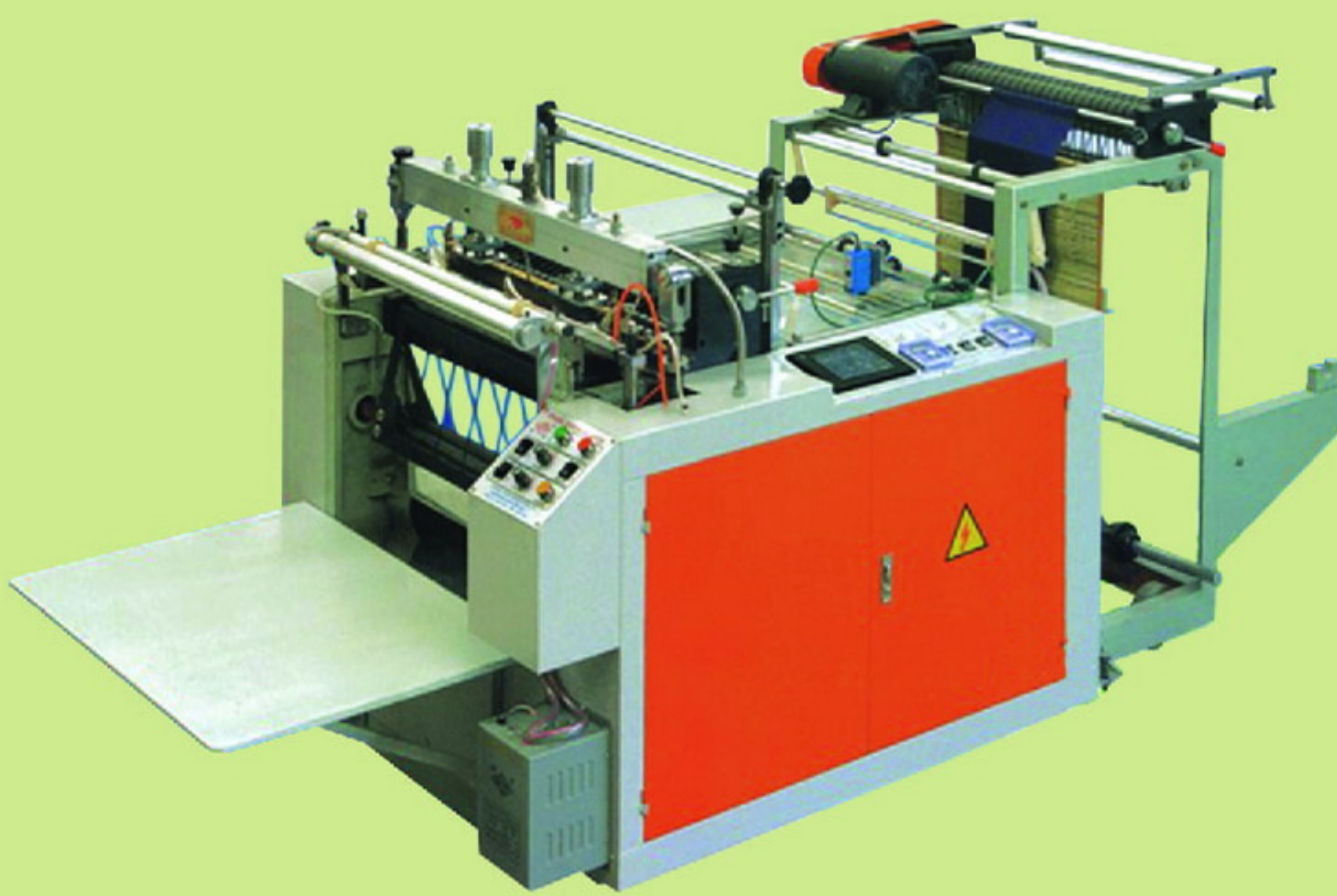
人机界面操作 Human machine interface operation

产品用途

本机高速高效，适宜加工筒状塑料本色和彩印订本背心袋(马夹袋)。采用先进光电眼跟踪，使印刷图案位置精确无误，封口及热切同步，完全无拉力、封底牢固美观，配有变频调速电机，具有节能过压过流等多种自动保护功能，配有自动计数装置，可任意设定订本张数叠袋至设定张数后，自动出料，自动复位工作。

Product usage

This machine is suitable for making plastic vest bags of natural colour and colour-printed. It adopts advanced photoelectric eyes tracking which makes the printing pattern position accurate without error,the sealing synchronous with the heat-cutting without any pulling force and the sealed bottom be firm and beautiful.Equipped with variable frequency speed regulating motor,it has other functions such as energy-saving,over voltage and over current protection,etc.And equipped with automatic counting device,it can arbitrarily set the binding quantity can automatically discharge and reset after the bags are piled to the set quantity.



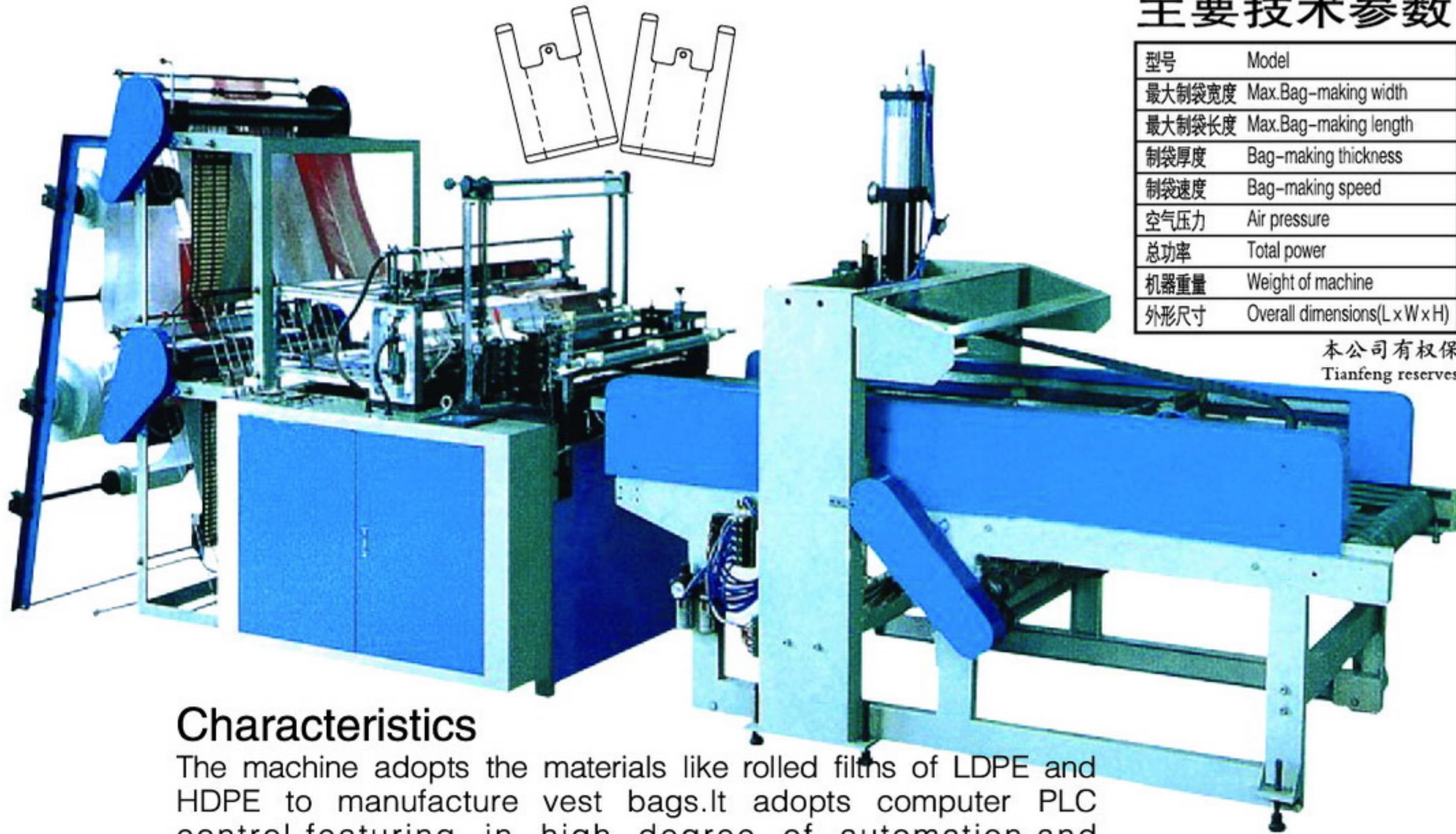
主要技术参数：Main Technical Variables

型号	Model	DFR-500	DFR-700
最大封切宽度	Max Sealing and cutting width	450mm	650mm
封切长度	Sealing and cutting length	100-1000mm	100-1000mm
封切厚度	Sealing and cutting thickness	0.005-0.50mm	0.005-0.50mm
长度误差	Error in length	±1mm	±1mm
制袋速度	Bag-making speed	40-120pcs/min	40-120pcs/min
主电机功率	Power of main motor	0.75kw	1.1kw
加热功率	Heating power	2kw	2.4kw
总功率	Total power	3kw	3.8kw
机器重量	Weight of machine	800kg	900kg
外形尺寸	Overall dimensions(L x W x H)	2600 x 1100 x 1500mm	2600 x 1300 x 1500mm

★数据如有更改，恕不另行通知。
Design and specifications are subject to change without notice.

电脑热封热切制袋机 Computer-controlled Heat-sealing & Heat-cutting Bag-making Machine

TF-GFQ-600/700/900双层电脑控制自动冲口制袋机 TF-GFQ-600/700/900 COMPUTER CONTROL AUTO PUNCHINE BAG-MAKING MACHINE



主要技术参数 Main Technical Variables

型号	Model	TF-GFQ-600	TF-GFQ-700	TF-GFQ-900
最大制袋宽度	Max.Bag-making width	160-550mm	160-650mm	160-850mm
最大制袋长度	Max.Bag-making length	160-650mm	160-650mm	160-650mm
制袋厚度	Bag-making thickness	0.015-0.035mm	0.015-0.035mm	0.015-0.035mm
制袋速度	Bag-making speed	60-100pcs/min x 2	60-100pcs/min x 2	60-100pcs/min x 2
空气压力	Air pressure	0.8MP	0.8MP	0.8MP
总功率	Total power	7kw	8kw	9kw
机器重量	Weight of machine	1300kg	1400kg	1500kg
外形尺寸	Overall dimensions(L x W x H)	5300 x 1200 x 1800mm	5300 x 1300 x 1800mm	5300 x 1500 x 1800mm

本公司有权保留对机器参数的修改，恕不另行通知。
Tianfeng reserves the right to change technical characteristics without previous advice.

特点

本设备以LDPE、HDPE筒膜为材料主要生产背心袋，采用电脑PLC控制、自动化程度高、伺服或（步进）电机定长、光电跟踪、自动冲口、成品自动输送，生产效率高。

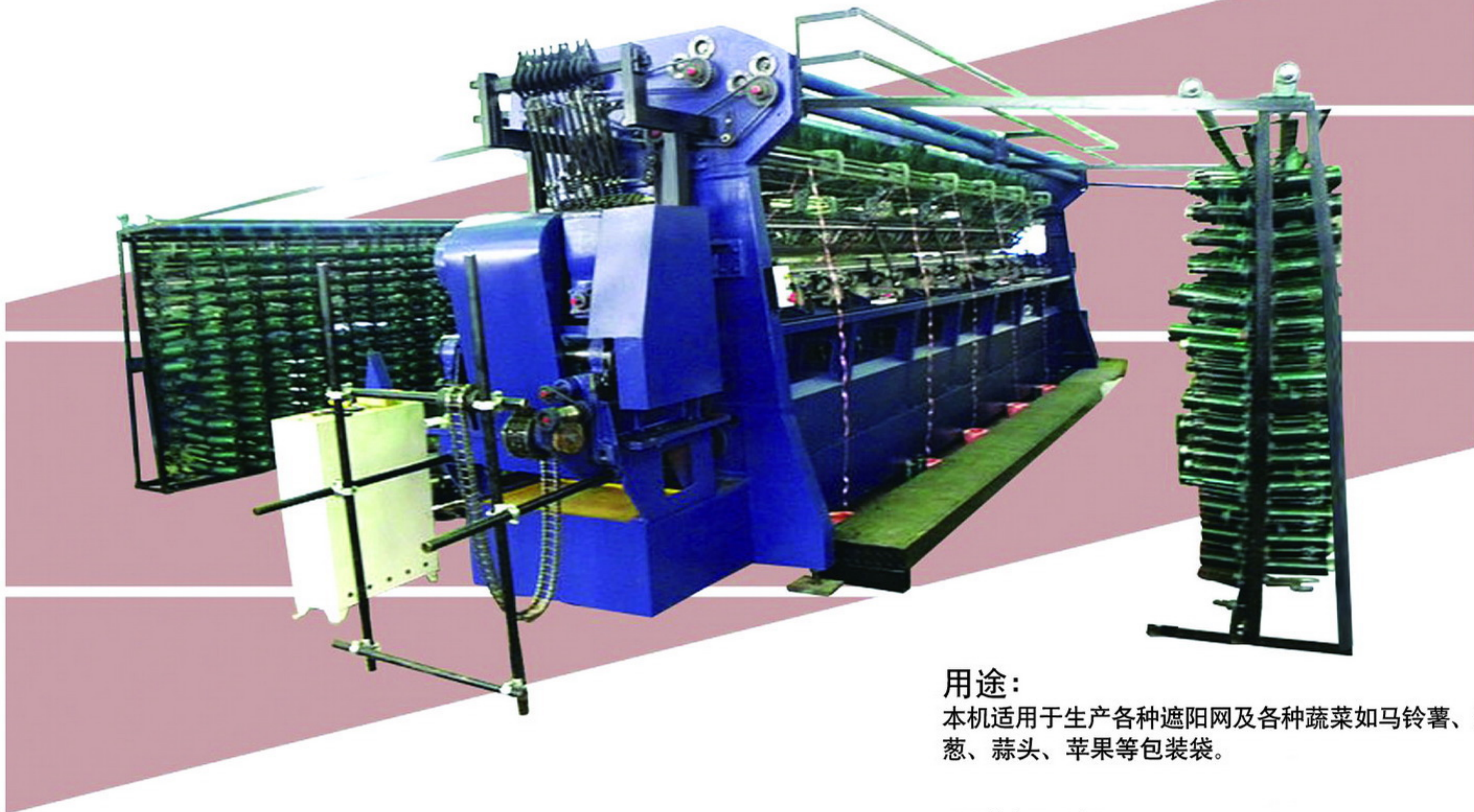
Characteristics

The machine adopts the materials like rolled films of LDPE and HDPE to manufacture vest bags.It adopts computer PLC control,featuring in high degree of automation,and servo,(stepping)motor to fix the length,photoelectric tracking,auto punch,finished product automatic converging.It has good production benefits.

集中控制 操作便捷 Centralized control Operates conveniently

JBZ高速双针床网眼袋、遮阳网经编机

MODEL JBZ HIGH SPEED DOUBLE RIB MESH SACK & SUN- SHADE GAUZE LOOM



用途：

本机适用于生产各种遮阳网及各种蔬菜如马铃薯、洋葱、蒜头、苹果等包装袋。

Application:

The Model JBZ is a High Speed Double Rib Mesh Sack&Sun-shade Gauze Warp Loom designed for producing various sun shade gauzes and producing the packing bags to keep vegetables such as potato,onion,garlic and apple,etc.

性能特点：

可编织各种规格塑料扁丝及圆丝。有织筋、织边、织穿绳孔(收口线)等功能。

Functions and specialities:

The machine is capable of weaving flat or round plastic leno bags with ribs, rope (for closing the bag),etc.

主要技术参数 Main Technical Variables

型号	Model	JBZ单/双针床拉舍尔经编机 JBZ Raschel Single/Double Warp Loom
针型	Needle type	舌针 Latch needle
机号	Machine type	E2, E3, E4, E6, E9, E12
机器工作宽度	Working width of the machine	130-258inches
梳节数	Quantity of carding combs	5-9Pcs
送经形式	Warp feeding style	三锭罗拉积极送经 positive warp feeding by three rollers
密度调整范围	Adjustment range of traction density	1.31-9.56圈/cm(coils/cm)
最大卷取直径	Max.Winding diameter	1200mm
主轴转速	Revolution of main shaft	150-250rpm变频无级调速 (Running at a stepless speed under the control of a frequency inverter)
传动电机	Drive motors	主电机 Main driving motor:4-7.5kw(AC) 卷取电机 winding motor:0.55kw

注：如技术参数有变，恕不另行通知。
Note: All technical parameters are subject to change without notice.



高速切带机

HIGH SPEED RIBBON CUTTING MACHINE

高速切带机集自动定长、自动打点、自动切断于一体，并可手动挑选次点。本机速度快，能耗低，自动化程度高。

适用：集装袋吊带、围带、安全带、箱包带等可热切材料。

High-speed Ribbon Cutting Machine is integrated with automatic scaling, automatic dotting, and automatic cutting and adopts servo motor to control the cutting length, which is outstanding for its high speed, low consumed and high automation.

Available: Jumbo Bag Ribbons, sealing belts, seat belts, parachute ropes, etc.



主要技术参数 Main Technical Variables

型号 Model	TF -4/6
Cutting Width 切带宽度	10-300mm
Number of cutting belt 切袋数量	1-4Pcs
Cutting length 切带长度	30-2000mm
Cutting accuracy 切带精度	±0.5%
Speed of Cutting 切带速度	30-60Pcs/min(speed according belt length less 1500mm)
Temperature of control 温度控制	0-400°C
Main Motor 主机功率	3KW
Overall dimension 安装尺寸	5000*1000*1300mm(L*W*H)
Total Weight 重量	280KGS

集中控制 操作便捷

Centralized control

Operates conveniently

吊装带织带机

HANGING RIBBON NARROW FABRIC LOOM

性能及特点：

耐用、快速、静音、操作简易、维护方便，是编织集装袋的吊带、圈带、扣口带等最佳设备。

Functions and specialities:

JYS2/110.2/130 hanging ribbon narrow fabric loom, developed by our company, is a kind of new style machine undergoing repetitious improvement. It is endurable, noiseless, fast on speed, easy to operate, convenient to maintain etc. Thus it is the most ideal equipment to woven the hanging ribbon of container bag, enclosure ribbon, buckle ribbon and so on.



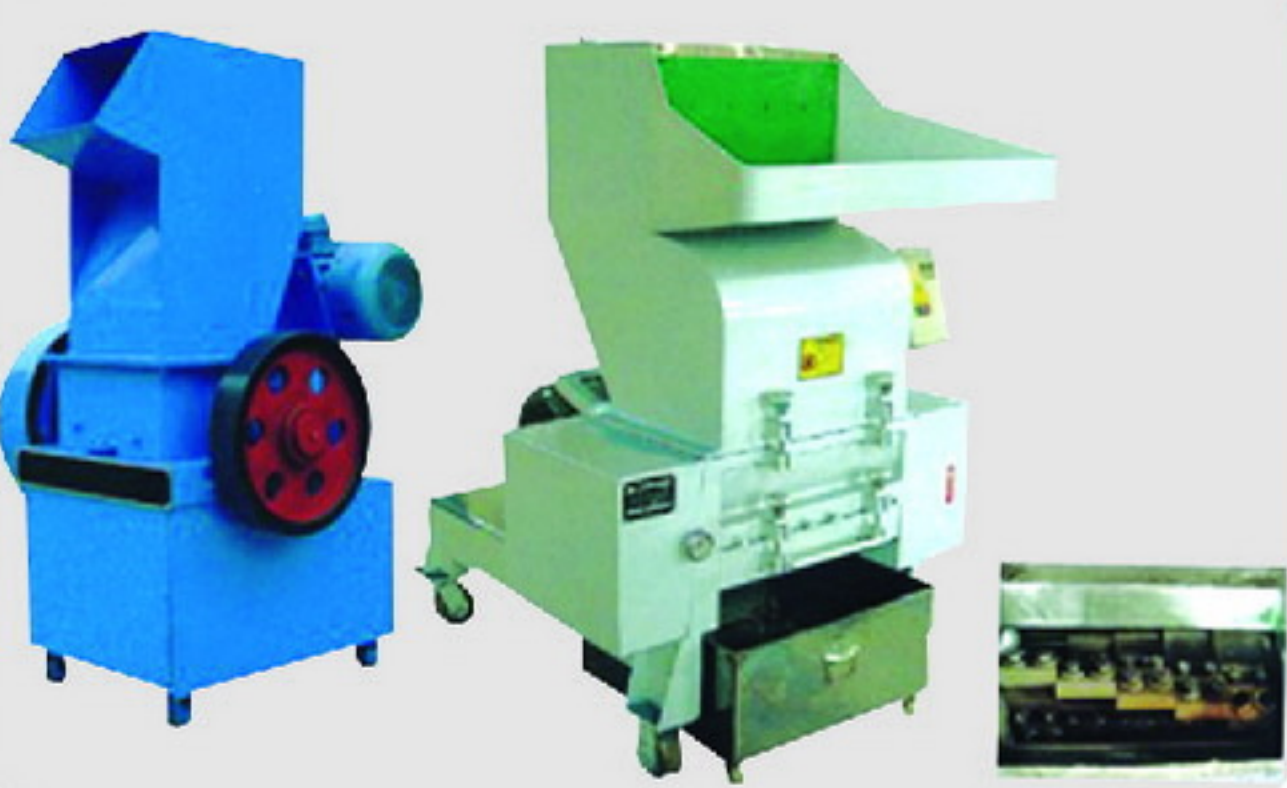
主要技术参数 Main Technical Variables

型号 Model	JYS4/55	JYS4/90	JYS2/110
织带总条数 Number of ribbons	4	2	2
钢箱宽度 Width of reed	55	90	110
纬密 Weft density	3.5-36.7/cm	1.8-5/cm	
棕框片数 Number of frame	12	12	12
花链循环 Cycle pattern chain	1:8 1:48	凸轮式 1:8 Cam shape 1:8	



人机界面操作 Human machine interface operation

塑料粉碎机 Plastic crusher



特点: 塑料制品生产过程中的边角料、废品及回收的废弃旧塑料制品经本机粉碎后进行再利用。
Characteristics: Side materials, waste and old plastics or film can be reused after being crushed by this equipment.

主要技术参数 Main Technical Variables

型号 Model	生产能力 Capacity (kg/h)	刀片宽度 Blade Width (mm)	电机功率 Motor power (kw)	重量 Weight (kg)	外形尺寸 Overall Dimension (L x W x H)(mm)
SCP-300	100	300	7.5	400	1050 x 800 x 1370
SCP-500	200	250 x 2	11	600	1300 x 1100 x 1600
SCP-600	150-300	20 x 3 x 3	15	800	1300 x 1200 x 1600

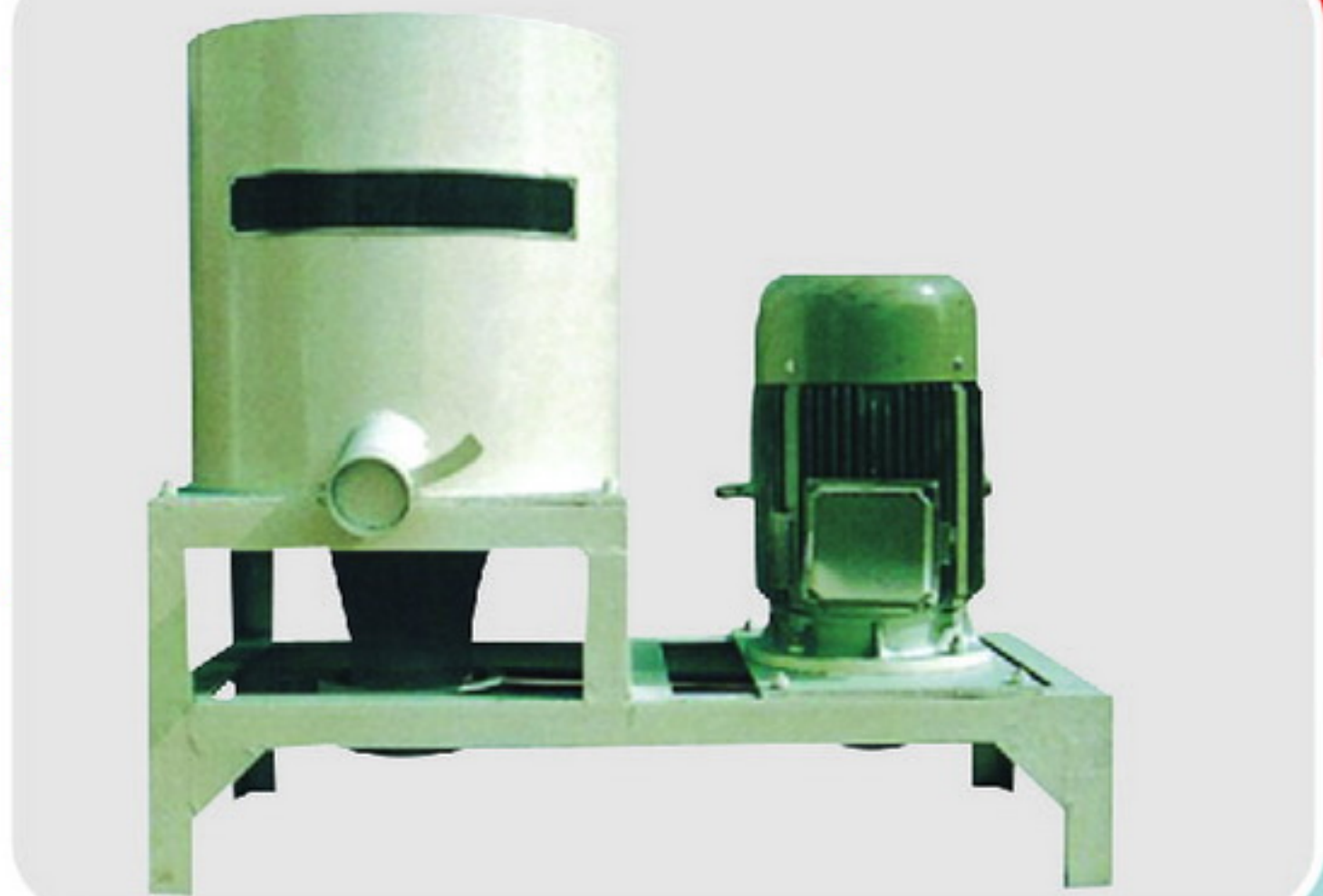
外观和数据如有变化, 恕不另行通知
Technical Parameters are subject to change without prior notice!

缝包机/自动缝纫机 Manual/Automatic Sewing machine



型号 Model	最大袋长 Max.Bag Length	产量 Capacity	总功率 Total Power	重量 Weight	尺寸 Size
SFJ-1500	1500mm	10-30pcs/min	1.5KW	600kg	1.7 x 1.9 x 1

干燥搅拌机 Drying mixer



特点

聚丙烯、聚乙烯原料经本机搅拌干燥后, 供吹膜机, 拉丝机, 复合机加工扁丝, 薄膜, 复合涂塑用。
Characteristics
This machine can dry and mix materials of Polypropylene & polyethylene for film extruding machines, Flat yarn making machine and laminating machine in order to laminate the yarn and film.

主要技术参数 Main Technical Variables

型号 Model	生产能力 Capacity (kg/h)	电机功率 Motor power (kw)	重量 Weight (kg)	外形尺寸 Overall Dimension (L x W x H)(mm)
SH-30	150-300kg/h	15kw	500kg	1500 x 600 x 1400



热切切袋机 Heat-cutting Bag-cutting Machine

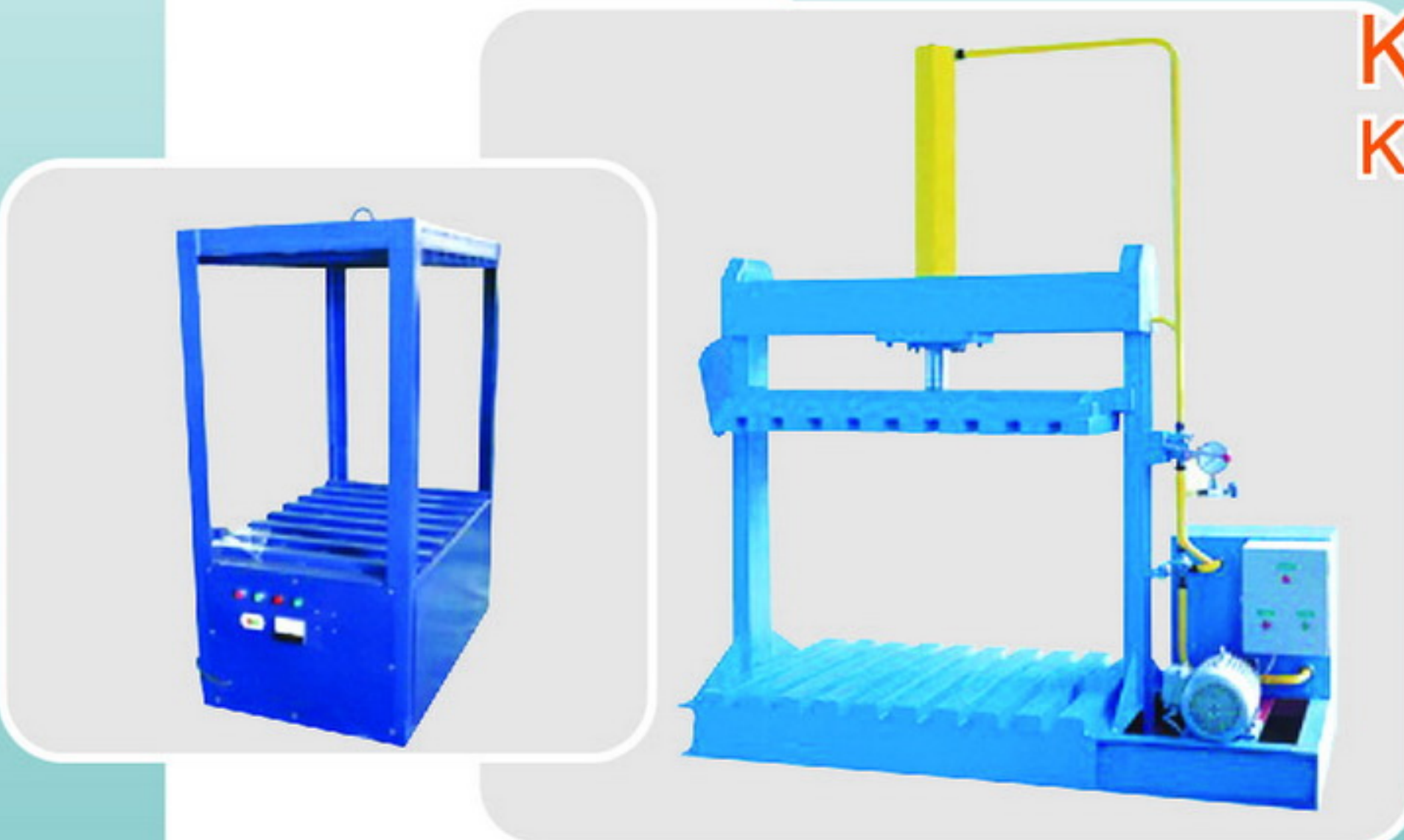
本机将成卷的编织布切成袋片。
This machine can cut the woven cloth in rolls into sheet as required.

主要技术参数 Main Technical Variables

项目 Item Type	布卷最大宽度 Max.width of cloth roller (mm)	布卷重量 Weight of cloth roller (kg)	热切功率 Power of thermal cutting(kw)	送布功率 Power of cloth- delivering (kw)	安装尺寸 Installing dimensions (L x W x H)(mm)	重量 Weight(kg)
CD-II	800	≤200	1	0.37	5000 x 2000 x 1000	300
CD-2100	2100	≤1000	2	1.5	7000 x 2500 x 1500	600

项目 Item Type	最高缝纫 速度 Max.sewing speed(r/min)	线迹型式 Thread chain type chain(mm)	线迹长度 Length of thread	最大缝纫厚度 Max.sewing thickness (mm)	电机功率 Power of motor(kw)	适用范围 Applied range
GK8-2	1400r/min	双线链式 Double thread	9-16mm	8mm	0.55KW	编织袋 PP woven sack
GB4-1	1400r/min	双线链式 Double thread	9-14mm	14mm	0.55KW	集装袋等原料 container bag

集中控制 操作便捷 Centralized control Operates conveniently



KS 系列液压打包机(20T、60T、80T、120T) KS series hydraulic packer

本系列打包机, 主要用于塑料纺织袋、吨包装袋、集装袋、废纸、棉纱布匹等柔软物的打包。该机结构合理、可靠, 操作方便, 维修简单, 并具有压力大, 打包牢固, 省时省工等优点。

The series packer is mainly used for packing soft articles such as plastic woven bag, ton packing bag, container bag, wasted paper, cotton piece goods, etc. It features reasonable and reliable structure, easy to operate and maintain, big pressure, packing firm, saving time and labor, etc.

主要技术参数 Main Technical Variables

型号 type	KS-850	KS-1100	KS-1200	KS-1600(废物桶式) waste paper box type	KS-1900(集装袋桶式) container type	DB-100
油缸直径 mm diameter of oil cylinder	φ125	φ140	φ160	φ140	φ220	-
额定工作压力 rated working pressure	6-8 Mpa	13-15 Mpa	15-18 Mpa	10-12 Mpa	18-20 Mpa	4-5T
活塞行程 mm stroke of piston	750	900	1000	1100	1400	-
压板净空 mm net space of press plate	900	1100	1200	1600	1900	800
电机功率 kw power of motor	2.2	7.5	11	5.5	15	2.2
外形尺寸 mm overall dimensions	2000 x 930 x 2300	2200 x 930 x 2700	2200 x 930 x 3000	2000 x 1500 x 3500	2800 x 2200 x 4200	1200 x 750 x 1600
整机重量 kg weight of whole machine	1000	1500	2000	3500	6000	-

本厂所有产品不断更新, 更改技术参数, 恕不另行通知
The company reserves the right to renew the products and technical parameters and cannot be still further notice.



S-YDJ-800 系列塑料编织袋印刷机 S-YDJ-800 Woven Bag Printing Machine (二色、三色、四色、五色、六色、双面) (two-color, three-color, four-color, five-color, six-color, double-face)

主要技术参数 Main Technical Variables

最大进机幅面 Max.feeding width	1200 x 750mm
最大印刷幅面 Max.printing width	1150 x 650mm
橡胶凸版厚度 thickness of rubber relief printing plate	4-6mm
印刷能力 printing capacity	1500-3000pcs/h
电机功率 power of motor	0.75-3kw
外形尺寸 overall dimensions	2660-4000 x 1310 x 1300mm

注: 特殊规格、吨包装袋印刷机, 根据客户要求代设计、定制。
Note: The printing press with special specification for ton packing bag can also be designed and customized in accordance with the requirements of customer.

本机可将回收清洗干净的旧编织袋、薄膜或其它已经碎的旧塑料加工成粒子或作为塑料原料。最近研发了自动换网装置, 更加便于操作。
This machine is used for processing used PP & PE woven bag and films or another crushed plastic products into products into plastic grains that will be used as recycling material again. The screw and barrel of this machine are made of 38Cr MoAlA with treatment of nitriding. Automatic heating control is applied at barrel and die.

主要技术参数 Main Technical Variables

型号 Model	SJ-FJ-100A	SJ-FJ-100B	SJ-FJ-130
螺杆直径 Diameter of screw	100mm	100mm	130mm
螺杆长径比 L/D ratio of screws	12:1 and 8:1	16:1 and 10:1	15:1 and 10:1
螺杆转速 Rotational speed of screw	50-60r/min	50-70r/min	50-70r/min
主电机功率 Motor power of main motor	15kw	22kw	30kw
付电机功率 Power of sub-Motor	5.5kw	7.5kw	7.5kw
切粒电机功率 Motor power of cutting unit	0.37kw	0.5kw	1.5kw
加热功率 Heating power	12kw	24kw	42kw
产量 Capacity	20-60kg/h	50-100kg/h	100-150kg/h
重量 Weight	900kg	1000kg	2000kg
外形尺寸 Overall dimensions	4500 x 2000 x 1100mm	5500 x 2500 x 1100mm	6000 x 3000 x 1500mm

注: 如技术参数有变, 恕不另行通知。



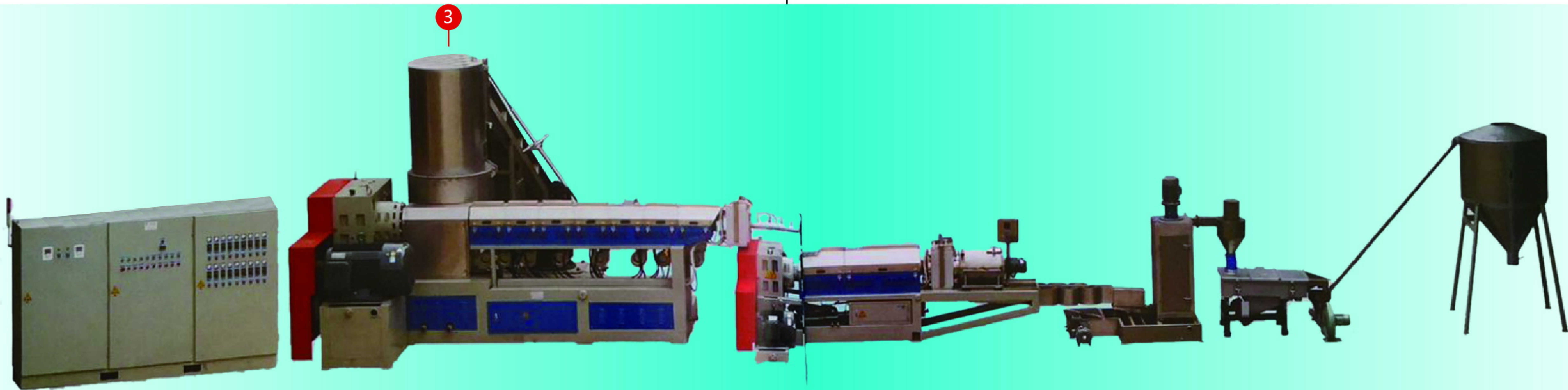
SJ-FJ-100再生造粒机(自动换网) SJ-FJ-100 Model Recycling Granulator



三合一膜料回收挤出造粒机组

THREE-IN-ONE FUNCTION FILM RECYCLING GRANULATING EXTRUSION LINE

集中控制 操作便捷
Centralized control Operates conveniently



三合一膜料回收挤出造粒机组是華星公司针对高效高速回收LDPE、HDPE、PP废薄膜挤出造粒而研制的新一代机型。该机组集原材料的输送粉碎、挤出造粒多功能于一体，生厂通程节省了原材料重复周转运输的劳力，废膜在粉碎过程中产生热团粒，有利于压缩塑化，设备厂量高、能耗低、工人劳动强度小，回收造粒质量好是废膜回收挤出造粒的理想设备。

Three-in-one Function Film recycling granulating extrusion line is new designed by technicians of HUAXING company for recycling LDPE, HDPE, PP waste fim. The line with cinveying, crushing, granulating functions, so that leave out the man-power for material transport and during film crushing would makes hot granule, which good for press and plasticizing. The line with characteristics of high output, energy saving, labor-force saving, and high quality pellets, is an l ideal equipment for fim recycling and granulating line.



主挤出机选用大扭矩硬齿面减速机
Low-noise Hard Surface Gear Box

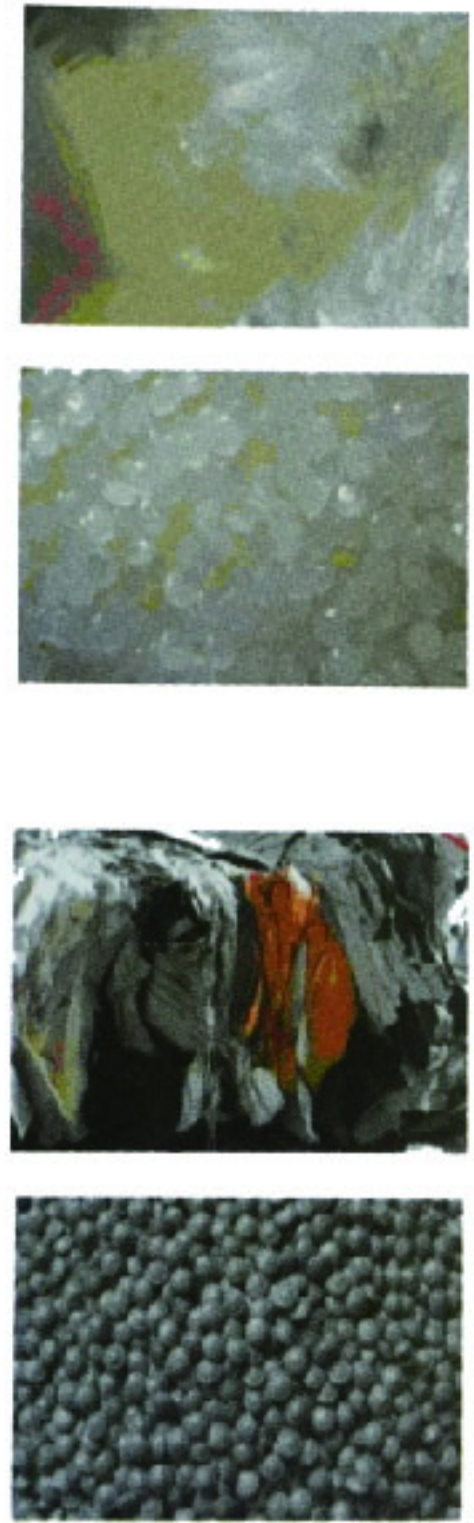


输送带特写
Auto Conveying Device



电柜特写
Electric Panel

主要性能	通用原材料 Applicable Material	LDPE、HDPE、LLDPE	
	型号 Model	HXSJ140(25)/140-TR900	HXSJ140(30)/140-TR900
	生产能力 Capacity	400-450kg/hr	500-600kg/hr
自动上料及破碎机构 Auto Conveying/ Crushing Structure	输送带规格 Conveying Belt Size	650x4000mm (宽width x长length)	
	破碎电机功率 Crshing Structure Motor Power	75kw-6极	
	破碎桶直径 Crushing Barrel Diameter	900mm	900mm
主挤出机 The Main Extruder	螺杆直径 Screw Diameter	Φ140mm	Φ140mm
	长径比 L/D	25:1	30:1
	驱动电机功率 Motor Power	110kw-4极	132kw-4极
辅挤出机 The Auxiliary Extruder	螺杆直径 Screw Diameter	140mm	
	长径比 L/D	12:1	
	驱动电机功率 Motor Power	37kw-4极、变频调速speed control by inverter	
其它外设置置 Other Peripheral Equipment	切粒形式 Cutting Type	水环式膜面热切Die Face Cutting	
	脱水机 Dewatering Device	立式离心脱水机, 5.5kw/Dewatering Power 4kw	
	振动筛 Vibrating Screen	二层筛网孔径8mm/2mm	
	储料门 Storage Hopper	储料容积500kg/Storage Hopper Cubage:500kg	



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